



# HITANO ENTERPRISE CORP.

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## Data Sheet

Customer: \_\_\_\_\_

Product: Metal Paste Low Ohm Current Sense Chip-Resistor

Size : 2512 \_\_\_\_\_

Issued Date: 30-March-2023 \_\_\_\_\_

Edition: Ver. 1 \_\_\_\_\_

### Record of change

Date	Ver.	Descrip	Page

<b>VENDOR :</b> <input type="checkbox"/> HITANO ENTERPRISE CORP. 7F-7,NO.3,WUCHUAN1ST ROAD, NEW TAIPEI INDUSTRIAL PARK, NEW TAIPEI CITY, TAIWAN, R.O.C. TEL:+886222991331(REP.) FAX:+886222982466	
<b>MAKER :</b> <input type="checkbox"/> Prosperity Dielectric Co., Ltd. No.220-1, Sec. 2, Nanshan Rd., Lujhu, Taoyuan 33860, Taiwan, R.O.C	

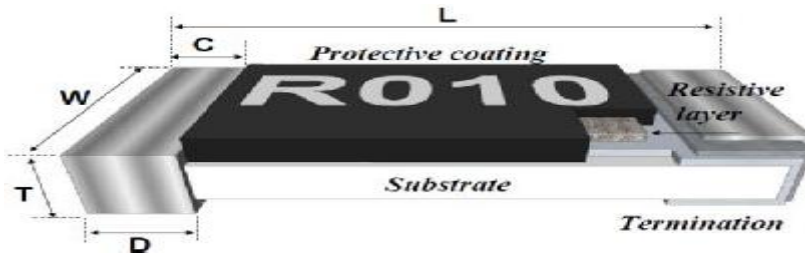
### 1. Features

- Low TCR and high precision
- Excellent reliability and suitable cost
- Suitable for lead free soldering
- RoHS compliant & Halogen Free
- Totally lead (Pb) free &. RoHS exemption free

### 2. Applications

- Consumer electronics, M/B
- Battery pack, BTC
- Notebook, Tablet PC
- Portable Device, Electronic Equipment

### 3. Dimensions and Constructions

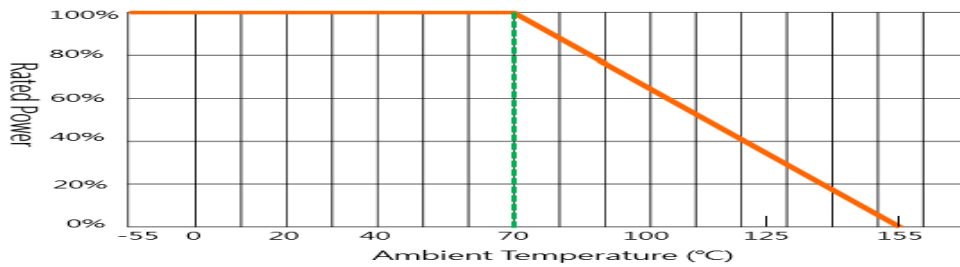


Unit: mm

Type.	L	W	C	D	T
HFBF25	6.30±0.20	3.10±0.20	0.60±0.25	0.90±0.25	0.60±0.15

#### 4. Power Derating Curve

Operating Temperature Range: -55 to +155°C



#### 5. Rating

Normal Type		Power Rating at 70°C	Max. RCWV (V)	Max. Overload (V)	Tolerance (%)	TCR (ppm/°C)	Resistance (Ω)		Standard Resistance Values
Type	Size						Min.	Max.	
HFBF25	2512	1W	3.16	7.07	±1 ±2 ±5	±100	1	10	E-24 & E-96

Power Type		Power Rating at 70°C	Max. RCWV (V)	Max. Overload (V)	Tolerance (%)	TCR (ppm/°C)	Resistance (Ω)		Standard Resistance Values
Type	Size						Min.	Max.	
HFBF25	2512	2W	4.47	10.00	±1 ±2 ±5	±100	1	10	E-24 & E-96

Notes:

1. RCWV is Rated Voltage,  $V = \sqrt{P * R}$  or Max. Working Voltage whichever is lower.
2. V : Working Voltage(V) · P : Rated Power (W) · R : Resistance Value(Ω)
3. Before use low ohm resistors, please consider the resistance variance from soldering pad/trace/amount, and keep the surface temperature do not exceed 105 °C when working.

### 6. Part Number

Type	Size	Tolerance	Packing	Watt	R Codes	TCR	Grade Code
<b>HFBE</b>	<b>25</b> 2512	<b>E</b> $\pm 1\%$ <b>G</b> $\pm 2\%$ <b>J</b> $\pm 5\%$	Plastic Tape 2512 <b>P</b> : 4Kpcs <b>X</b> : 8Kpcs <b>Y</b> : 16Kpcs	<b>=</b> Normal type  <b>P</b> Power type	<b>XXXX</b> <b>XXX</b>  $\pm 1\%$ 4 digits  $\pm 2$ or $5\%$ 3 digits	<b>N</b> :100	... <b>M</b> : AEC-Q200 (2512)

Example :

### **FBF25JPP6R8 NM**

→ 2512 size, tolerance 5%, plastic tape, power, 6.8 $\Omega$ , 100ppm, AEC-Q200.

### 7. Marking/Soldering

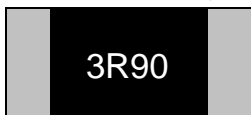
Resistance value identify :

E24  $\pm 2\%$  or  $5\%$  (3 digits marking to identify the R value)



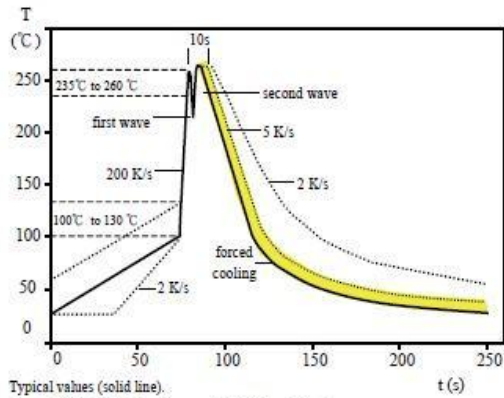
$$1R0 \rightarrow 1R \times 10^0 = 1 \Omega$$

E24/E96  $\pm 1\%$  (4 digits marking to identify the R value)

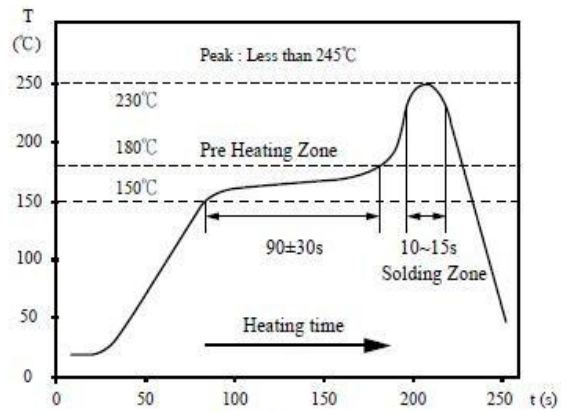


$$3R90 \rightarrow 3R9 \times 10^0 = 3.9 \Omega$$

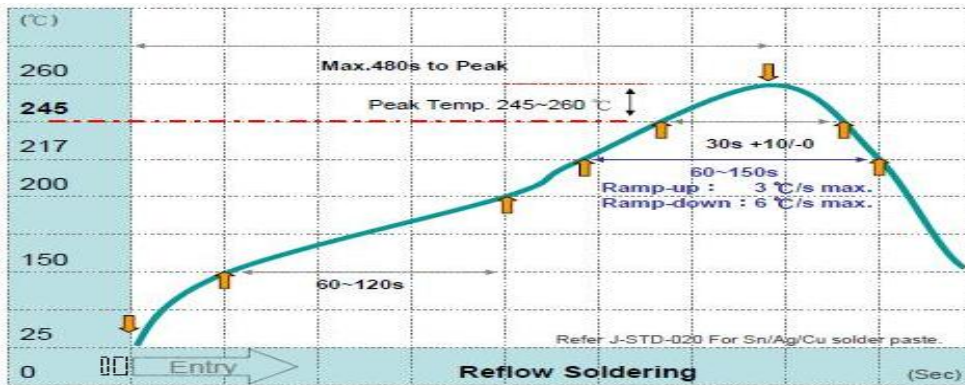
**Soldering Reference : Compatible for most industrial soldering request.**



WAVE soldering.



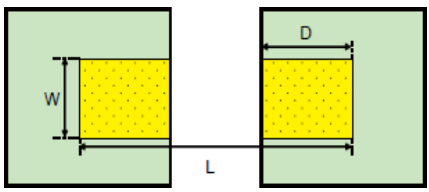
IR Reflow soldering.



Reflow Soldering

**Recommend Solder Pad Dimensions :**

Type	W	D	L
<b>FBF25</b>	3.70	1.60	7.60



Unit. mm

## 8. Reliability Performance

Test	Specification	Test Methods (AEC-Q200)
DC Resistance	F : $\pm 1\%$ G : $\pm 2\%$ J : $\pm 5\%$	<b>AEC-Q200 TABLE 7.1</b> IEC 60115-1 / JIS C 5201-1 , Clause 4.5 Measure the resistance Value.
High Temperature Exposure (Storage)	$\Delta R \leq \pm(3\%+0.5m\Omega)$ F : $\Delta R \leq \pm(1\%+0.5m\Omega)$	<b>AEC-Q200 TABLE 7.3</b> 1000 hrs. @ T=155°C. Unpowered. Measurement at 24 $\pm$ 2 hours after test conclusion.
Temperature Cycling	$\Delta R \leq \pm(1\%+0.5m\Omega)$ F : $\Delta R \leq \pm(0.5\%+0.5m\Omega)$ No mechanical damage.	<b>AEC-Q200 TABLE 7.4</b> 1000 Cycles (-55°C to +125°C). Measurement at 24 $\pm$ 2 hours after test conclusion.
Moisture Resistance	$\Delta R \leq \pm(1\%+0.5m\Omega)$ F : $\Delta R \leq \pm(0.5\%+0.5m\Omega)$	<b>AEC-Q200 TABLE 7.6</b> Test 65°C/80~100%RH/10Cycles. Measurement at 24 $\pm$ 2 hours after test conclusion. (t=24hrs/cycle).
Biased Humidity	$\Delta R \leq \pm(3\%+0.5m\Omega)$ F : $\Delta R \leq \pm(1\%+0.5m\Omega)$	<b>AEC-Q200 TABLE 7.7</b> 1000 hours 85°C/85%RH. 10% of operating power. Measurement at 24 $\pm$ 2 hours after test conclusion.
Operational Life	$\Delta R \leq \pm(3\%+0.5m\Omega)$ F : $\Delta R \leq \pm(1\%+0.5m\Omega)$	<b>AEC-Q200 TABLE 7.8</b> Test 1000hr @ TA=125°C at specified rated power. Measurement at 24 $\pm$ 2 hours after test conclusion.
External Visual	No visual damage and refer PDC marking code.	<b>AEC-Q200 TABLE 7.9</b> Inspect device construction, marking and workmanship.
Physical Dimension	Within the spec.	<b>AEC-Q200 TABLE 7.10</b> Verify physical dimensions to the applicable device detail specification.
Mechanical Shock	Within product specification tolerance and no visible damage.	<b>AEC-Q200 TABLE 7.13</b> Test Peak value:100g's,Wave:Hail-sine, Duration:6ms,Velocity:12.3ft/sec.
Vibration	No mechanical damage.	<b>AEC-Q200 TABLE 7.14</b> 5 g's for 20 min., 12 cycles each of 3 orientations. Test from 10-2000 Hz.

**HFBF** series. (Metal Paste)  
**Current Sensing Resistors  $\geq 1\ \Omega$**   
**Thick-film Chip Resistors**

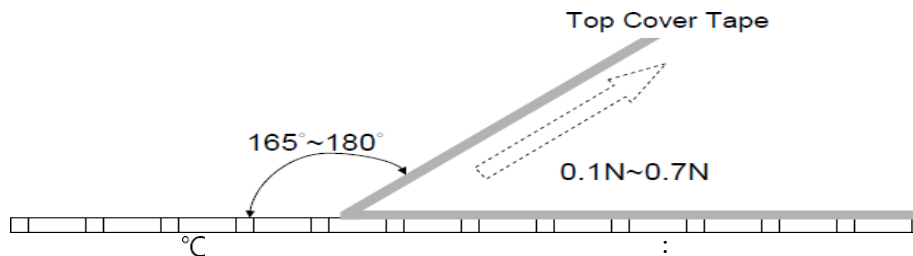
Resistance to Solder Heat	$\Delta R \leq \pm(1\% + 0.5\text{m}\Omega)$ F : $\Delta R \leq \pm(0.5\% + 0.5\text{m}\Omega)$ No mechanical damage.	<b>AEC-Q200 TABLE 7.15</b> Solder dipping @ $270^\circ\text{C} \pm 5^\circ\text{C}$ for 10sec. $\pm 1$ sec.
Thermal Shock	$\Delta R \leq \pm(1\% + 0.5\text{m}\Omega)$ F : $\Delta R \leq \pm(0.5\% + 0.5\text{m}\Omega)$ No mechanical damage.	<b>AEC-Q200 TABLE 7.16</b> -55 to $155^\circ\text{C}$ dwell time 15min/ Max transfer time 20sec/ 300cycles.
ESD	$\Delta R \leq \pm(1\% + 0.5\text{m}\Omega)$ No mechanical damage.	<b>AEC-Q200-002</b> Test contact min. 1KV.
Solder Ability	Over 95% of termination must be covered with solder.	<b>AEC-Q200 TABLE 7.18</b> a) Baking $155^\circ\text{C}$ 4H, dipping $235^\circ\text{C}$ 5s b) Steam 1H, dipping $215^\circ\text{C}$ 5s c) Steam 1H, dipping $260^\circ\text{C}$ 7s
Flammability	Refer UL-94.	<b>AEC-Q200 TABLE 7.20</b> UL-94 V-0 or V-1 are acceptable
Board Flex	$\Delta R \leq \pm(1\% + 0.5\text{m}\Omega)$ F : $\Delta R \leq \pm(0.5\% + 0.5\text{m}\Omega)$ No mechanical damage.	<b>AEC-Q200 TABLE 7.21</b> Bending 2mm 2512.2010.1210.1206, 3mm 0805.0603.
Terminal Strength	No mechanical damage	<b>AEC-Q200 TABLE 7.22</b> Force 1 Kg for 60 seconds.
<b>Electrical</b>	<b>Specification</b>	<b>Test Methods (IEC 60115)</b>
Short Time Overload	$\Delta R \leq \pm(2\% + 0.5\text{m}\Omega)$ F : $\Delta R \leq \pm(1\% + 0.5\text{m}\Omega)$	<b>IEC 60115-1, Clause 4.13</b> 5 x Rated power for 5 seconds
Temperature Coefficient of Resistance	TCR within the spec. (ppm/ $^\circ\text{C}$ )	<b>IEC 60115-1, Clause 4.8</b> Test temperature $\{T_1\}25 \text{ } ^\circ\text{C} \{T_2\} + 155 \text{ } ^\circ\text{C}$ $\text{TCR}(\text{ppm}/^\circ\text{C}) = (R_2 - R_1) / R_1 \times 1 / (T_2 - T_1) \times 10^6$
<b>Environmental</b>	<b>Specification</b>	<b>Test Methods (EIA-977)</b>
Anti-Sulfur	$\Delta R \leq \pm(3\% + 0.5\text{m}\Omega)$	<b>EIA-977(Test B)</b> Sulfur 750 hours, $105 \pm 2^\circ\text{C}$

## 9. PACKAGING

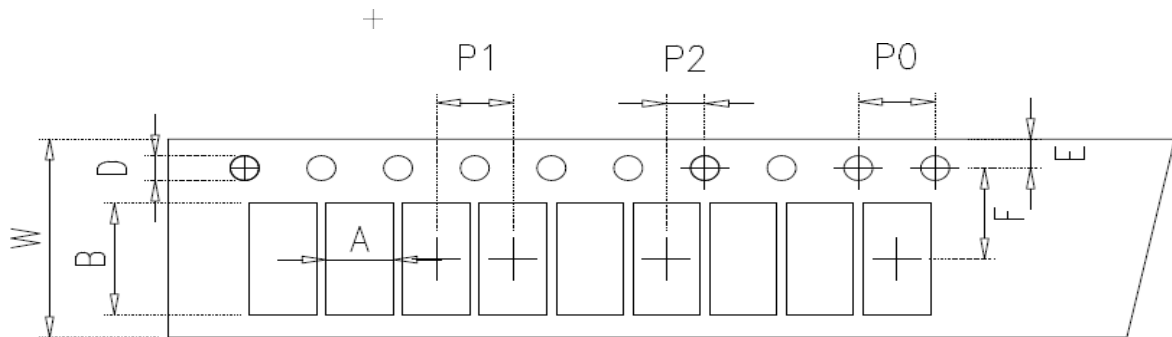
### 9.1 Peel Strength of Top Cover Tape

The peel speed shall be about 300 mm/min

The peel force of top cover tape shall be between 0.1 to 0.7N



### 9.2 Tape Packaging Dimensions

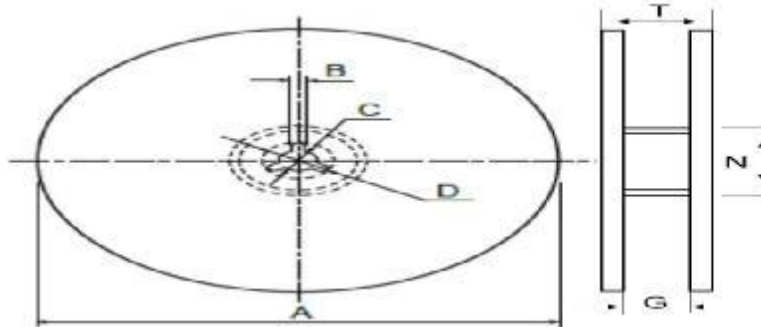


unit:mm

Size	A	B	W	F	E	P1	P2	P0	D
1206	2.00±0.20	3.60±0.20	8.00±0.30	3.50±0.05	1.75±0.10	4.00±0.10	2.00±0.05	4.00±0.10	1.50+0.10/-0
2010	2.80±0.20	5.50±0.20	12.00±0.30	5.50±0.05	1.75±0.10	4.00±0.10	2.00±0.05	4.00±0.10	1.50+0.10/-0
2512	3.50±0.20	6.70±0.20	12.00±0.30	5.50±0.05	1.75±0.10	4.00±0.10	2.00±0.05	4.00±0.10	1.50+0.10/-0



### 9.3 Reel Dimensions



unit:mm

Size	Packaging Q'ty	A	N	C	D	B	G	T
1206	5kpcs/Reel	178.0±2.0	60.0±0.5	13.0±0.5	20(Min.)	2.0±0.5	10.0±1.5	14.9max.
	10kpcs/Reel	254.0±2.0	100.0±1.0	13.5±0.5	20(Min.)	2.0±0.5	10.0±1.5	14.9max.
	20kpcs/Reel	330.0±2.0	100.0±1.0	13.5±0.5	20(Min.)	2.0±0.5	10.0±1.5	14.9max.
2010 2512	4kpcs/Reel	178.0±2.0	60.0±0.5	13.0±0.5	20(Min.)	2.0±0.5	13.8±1.5	16.7max.
	8kpcs/Reel	254.0±2.0	100.0±0.5	13.5±0.5	20(Min.)	2.0±0.5	13.8±1.5	20.0max.
	16kpcs/Reel	330.0±2.0	100.0±1.0	13.5±0.5	20(Min.)	2.0±0.5	13.8±1.5	20.0max.

## 10. Storage & Handling

... Products are recommended to be used up within one year as ensured shelf life.

Check solder ability in case shelf life extension is needed.

... To store products with following condition:

Temperature:5 to 40°C ; Humidity: 20 to 70% relative humidity.

### **Precaution for use :**

*The AEC-Q200 series resistors is mainly used on general automotive equipment without safety considerations. Please contact our company in advanced if you intend to use resistor for designing the equipment which may damage itself and the safety of third party. If necessary, please consider to add the protect circuit in devising process and obtaining fully safety evaluation. The contents of the acknowledgment is only used for our parent company, marketing subsidiaries and official marketing agents who purchase our products. Not applicable for the other nonofficial channels.*

**\*\* If you have any request not find from above datas, please contact our sales for further information, we may do our best to meet your request.**