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Data Sheet

Customer:

Product :	Automotive Grade Thin Film Precision Chip Resistor - HAR Series
Size:	0402/0603/0805/1206/1210/2010/2512
Issued Date:	29-Dec-22
Edition :	REV.C

Record of change

Date	Ver.	Description	Page

VENDOR :

HITANO ENTERPRISE CORP.
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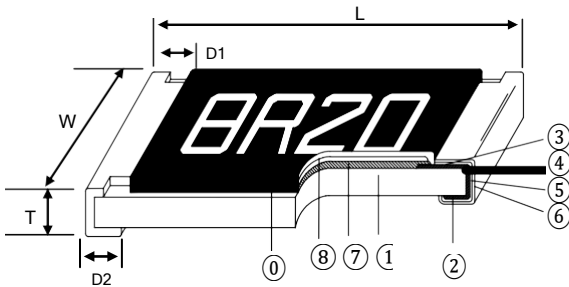
■ **Features**

- AEC-Q200 Compliance
- Advanced thin film technology
- RoHS compliant
- Special materials, design, and processing for high sulfur applications
- Test proven immunity to humidity, moisture, and sulfur

■ **Applications**

- Automotive
- Medical Equipment
- Testing / Measurement Equipment
- Printer Equipment
- Automatic Equipment Controller
- Converters
- Communication Device, Cell Phone, GPS, PDA

■ **Construction**



① Alumina Substrate	④ Edge Electrode	⑦ Resistor Layer
② Bottom Electrode	⑤ Barrier Layer	⑧ Overcoat
③ Top Electrode	⑥ External Electrode	⑩ Marking

■ **Dimensions**

Unit: mm

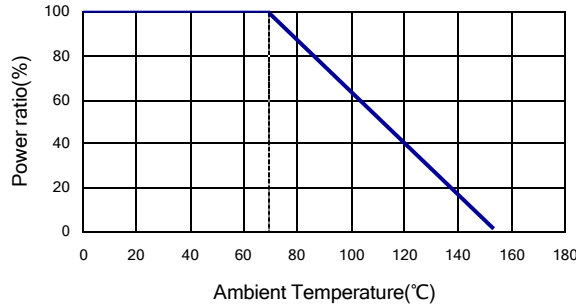
Type	Size (Inch)	L	W	T	D1	D2	Weight (g) (1000pcs)
HAR02	0402	1.00±0.05	0.50±0.05	0.30±0.05	0.20±0.10	0.20±0.10	0.54
HAR03	0603	1.55±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20	1.83
HAR05	0805	2.00±0.15	1.25±0.15	0.55±0.10	0.30±0.20	0.40±0.20	4.71
HAR06	1206	3.05±0.15	1.55±0.15	0.55±0.10	0.42±0.20	0.35±0.25	9.02
HAR13	1210	3.10±0.15	2.40±0.15	0.55±0.10	0.40±0.20	0.55±0.25	10
HAR10	2010	4.90±0.15	2.40±0.15	0.55±0.10	0.60±0.30	0.50±0.25	23.61
HAR12	2512	6.30±0.15	3.10±0.15	0.55±0.10	0.60±0.30	0.50±0.25	38.06

■ **Part Numbering**

HAR	03	A	T	C	-	1001	A
Product Type	Dimensions (L×W)	Resistance Tolerance	Packaging Code	TCR (PPM/°C)	Power Rating	Resistance	Marking Code
	02: 0402 03: 0603 05: 0805 06: 1206 13: 1210 10: 2010 12: 2512	T: ±0.01% A: ±0.05% B: ±0.1% C: ±0.25% D: ±0.5% F: ±1%	T: Taping Reel B: Bulk	S: ±5 B: ±10 N: ±15 C: ±25 D: ±50	-: Standard X: 1/10W W: 1/8W V: 1/4W O: 1/3W	0100: 10Ω 10R2: 10.2Ω 1000: 100Ω 1001: 1KΩ 1004: 1MΩ	A: Automotive Grade

**** If you have any request not find from above datas, please contact our sales for further information, we may do our best to meet your request.**

■ Derating Curve



■ Standard Electrical Specifications

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range					TCR (PPM/°C)
					±0.05%	±0.1%	±0.25%	±0.5%	±1%	
HAR02 (0402)	1/16W	-55 ~ +155°C	25V	50V	49.9Ω - 12KΩ	49.9Ω - 100KΩ				±25 ±50
HAR03 (0603)	1/16W	-55 ~ +155°C	50V	100V	10Ω - 49.9KΩ	10Ω - 332KΩ				±25 ±50
HAR05 (0805)	1/10W	-55 ~ +155°C	100V	200V	10Ω - 100KΩ	10Ω - 1MΩ				±25 ±50
HAR06 (1206)	1/8W	-55 ~ +155°C	150V	300V	10Ω - 200KΩ	10Ω - 1MΩ				±25 ±50
HAR13 (1210)	1/4W	-55 ~ +155°C	150V	300V	10Ω - 499KΩ	10Ω - 1MΩ				±25 ±50
HAR10 (2010)										
HAR12 (2512)	1/2W	-55 ~ +155°C	150V	300V	10Ω - 499KΩ	10Ω - 1MΩ				±25 ±50

■ Special Electrical Specifications

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range						TCR (PPM/°C)
					±0.01%	±0.05%	±0.1%	±0.25%	±0.5%	±1%	
HAR02 (0402)	1/16W	-55 ~ +155°C	25V	50V	49.9Ω - 12KΩ			-			±5
					49.9Ω - 12KΩ		49.9Ω - 69.8KΩ			±10 ±15	
HAR03 (0603)	1/16W	-55 ~ +155°C	50V	100V	-	10Ω - 49K9Ω	10Ω - 332KΩ			±10 ±15	
HAR05 (0805)	1/10W	-55 ~ +155°C	100V	200V	-	10Ω - 100KΩ	10Ω - 1MΩ			±10 ±15	
HAR06 (1206)	1/8W	-55 ~ +155°C	150V	300V	-	10Ω - 200KΩ	10Ω - 1MΩ			±10 ±15	
HAR13 (1210)	1/4W	-55 ~ +155°C	150V	300V	-	10Ω - 499KΩ	10Ω - 1MΩ			±10 ±15	
HAR10 (2010)	1/4W	-55 ~ +155°C	150V	300V	-	10Ω - 499KΩ	10Ω - 1MΩ			±10 ±15	
HAR12 (2512)	1/2W	-55 ~ +155°C	150V	300V	-	10Ω - 499KΩ	10Ω - 1MΩ			±10 ±15	

■ High Power Rating Electrical Specifications

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range						TCR (PPM/°C)	
					±0.01%	±0.05%	±0.1%	±0.25%	±0.5%	±1%		
HAR03(0603)	1/10W	-55 ~ +155°C	75V	150V	24.9Ω - 15KΩ						-	±5
					24.9Ω - 15KΩ	10Ω - 49.9KΩ	10Ω - 332KΩ				±10	
					-		±15					
HAR05(0805)	1/8W	-55 ~ +155°C	150V	300V	24.9Ω - 30KΩ						-	±5
					24.9Ω - 30KΩ	10Ω - 100KΩ	10Ω - 1MΩ				±10	
					-		±15					
HAR06(1206)	1/4W	-55 ~ +155°C	200V	400V	24.9Ω - 50KΩ						-	±5
					24.9Ω - 50KΩ	10Ω - 200KΩ	10Ω - 1MΩ				±10	
					-		±15					
HAR13(1210)	1/ 3W	-55 ~ +155°C	200V	400V	-	10Ω - 499KΩ	10Ω - 1MΩ				±10	
HAR10(2010)					±15							
										±25		
										±50		

Operating Voltage= $\sqrt{P \cdot R}$ or Max. operating voltage listed above, whichever is lower.

Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$ or Max. overload voltage listed above, whichever is lower.

▪ Viking is capable of manufacturing the optional spec based on customer's requirement.

■ Environmental Characteristics

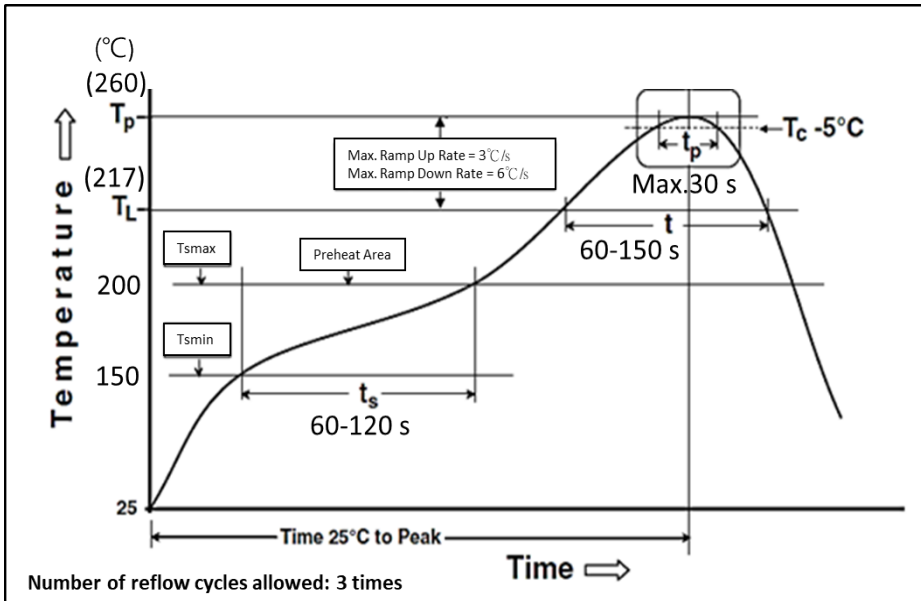
Item	Requirement		Test Method
	Tol. ≤ 0.05%	Tol. > 0.05%	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.		JIS-C-5201-1 4.8 IEC-60115-1 4.8 -55°C ~ +125°C, 25°C is the reference temperature
Short Time Overload	ΔR±0.05%		JIS-C-5201-1 4.13 RCWV*2.5 or Max. overload voltage whichever is lower for 5 seconds
Insulation Resistance	>1000 MΩ		JIS-C-5201-1 4.6 IEC-60115-1 4.6 Apply 100V _{DC} for 1 minute
Operational Life	ΔR±0.05%	ΔR±0.2%	MIL-STD-202 Method 108 Condition D Steady State T _A =125°C at derated power. Measurement at 24±4 hours after test conclusion.
	>7kΩ ΔR±0.2%		
	ΔR±0.2% for high power rating		
Biased Humidity	ΔR±0.1%		MIL-STD-202 Method 103 1000 hrs 85°C/85%RH 10% of operating power.
High Temperature Exposure	ΔR±0.2%		MIL-STD-202 Method 108 at +155°C for 1000 hrs
Temperature Cycling	ΔR±0.1%		JESD22 Method JA-104 -55°C to +125°C, 1000 cycles
Bending Strength (Board Flex)	ΔR±0.1%		JIS-C-5201-1 4.33 Bending once for 60 seconds Bending displacement: 2010 2512 sizes: 2 mm Other sizes: 3 mm
Solderability	95% min. coverage		JIS-C-5201-1 4.17 IEC-60115-1 4.17 245±5°C for 3 seconds

Resistance to Soldering Heat	$\Delta R \pm 0.05\%$	JIS-C-5201-1 4.18 IEC-60115-1 4.18 260±5°C for 10 seconds
Terminal strength	No broken	AEC-Q200-006 Force of 1.8kg for 60 seconds.
Mechanical Shock	$\Delta R \pm 0.05\%$ $\Delta R \pm 0.1\%$	MIL-STD-202 Method 213 Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6.
Vibration	$\Delta R \pm 0.05\%$ $\Delta R \pm 0.1\%$	MIL-STD-202 Method 204 5 g's for 20 min., 12 cycles each of 3 orientations, 10-2000 Hz
ESD	$\Delta R \pm 0.5\%$	AEC-Q200-002 Human body model AR02 0.4KV AR03 1KV AR05 1.5KV AR06、AR10、AR12、AR13 2KV
Resistance to solvents	Marking Unsmearred	MIL-STD-202 Method 215 Add Aqueous wash chemical - OKEM Clean or equivalent. Do not use banned solvents.
Sulfur Test	$\Delta R \pm 1\%$	ASTM-B-809-95 Modified 105±2 °C no power rating for 1000 hrs.
Flammability	No ignition of the tissue paper or scorching or the pinewood board	UL-94 V-0 or V-1 are acceptable. Electrical test not required.

RCWV(Rated continuous working voltage)= $\sqrt{P \cdot R}$ or Max. Operating voltage whichever is lower

- Storage Temperature: 15~28°C; Humidity < 80%RH
- Shelf Life: 2 years from production date.

■ Soldering Condition(IPC/JEDEC J-STD-020)



Reflow Profiles	Profile Feature	Pb-Free Assembly
Preheat		
	Min. Temperature (T_{smin})	150 °C
	Max Temperature (T_{smax})	200 °C
	Preheating time (t_s) from (T_{smin} to T_{smax})	60-120 seconds
	Ramp-up rate (T_L to T_p)	3 °C/second max.
	Liquidous temperature (T_L)	217 °C
	Time (t_L) maintained above T_L	60-150 seconds
	Min. Peak temperature (T_p min)	235°C
	Max. Peak temperature (T_p max)	260°C
	Time (t_p) within 5 °C of the specified classification temperature (T_c)	30 seconds max.
	Ramp-down rate (T_p to T_L)	6 °C/second max.
	Time 25 °C to peak temperature	8 minutes max.

Marking

0603 3digit marking



3digit marking for Example: 14C=13K7Ω 13C=13K3Ω

68B=4K99Ω 68X=49.9Ω

0603 3digit marking for E24

Example: 101=100Ω 102=1KΩ

E24	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91
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0805~2512 4digit marking

Example

Resistance	100Ω	2.2KΩ	10KΩ	49.9KΩ	100KΩ
marking	1000	2201	1002	4992	1003

Marking Table

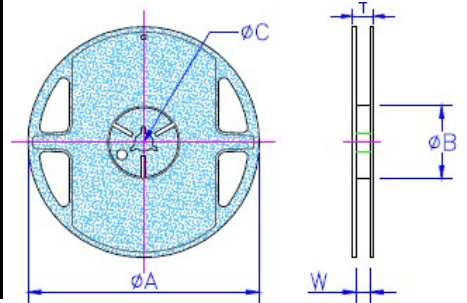
Code	E96	Code	E96	Code	E96	Code	E96				
01	100	25	178	49	316	73	562				
02	102	26	182	50	324	74	576				
03	105	27	187	51	332	75	590				
04	107	28	191	52	340	76	604				
05	110	29	196	53	348	77	619				
06	113	30	200	54	357	78	634				
07	115	31	205	55	365	79	649				
08	118	32	210	56	374	80	665				
09	121	33	215	57	383	81	681				
10	124	34	221	58	392	82	698				
11	127	35	226	59	402	83	715				
12	130	36	232	60	412	84	732				
13	133	37	237	61	422	85	750				
14	137	38	243	62	432	86	768				
15	140	39	249	63	442	87	787				
16	143	40	255	64	453	88	806				
17	147	41	261	65	464	89	825				
18	150	42	267	66	475	90	845				
19	154	43	274	67	487	91	866				
20	158	44	280	68	499	92	887				
21	162	45	287	69	511	93	909				
22	165	46	294	70	523	94	931				
23	169	47	301	71	536	95	953				
24	174	48	309	72	549	96	976				
Code	A	B	C	D	E	F	G	H	X	Y	Z
Multiplier	10 ⁰	10 ¹	10 ²	10 ³	10 ⁴	10 ⁵	10 ⁶	10 ⁷	10 ⁻¹	10 ⁻²	10 ⁻³

■ Packaging

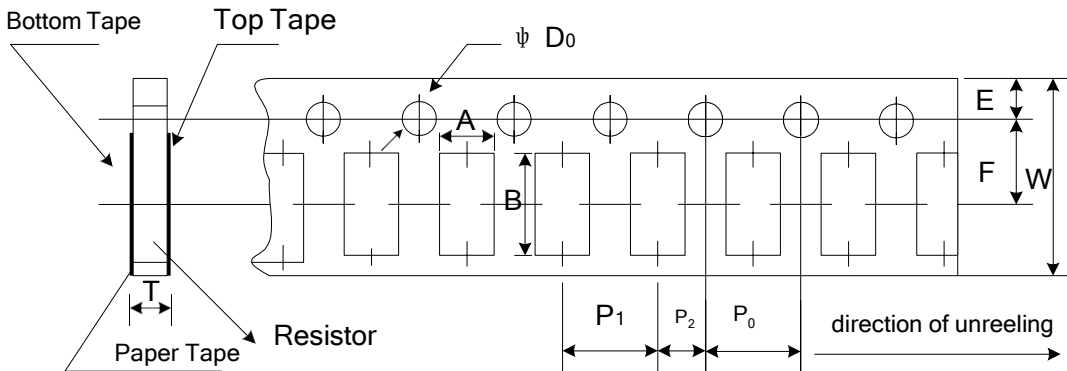
Packing Quantity & Reel Specifications

Unit :mm

Type	∅A	∅B	∅C	W	T	Paper Tape (EA)	Emboss Plastic Tape (EA)
HAR02	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	10,000	-
HAR03	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
HAR05	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
HAR06	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
HAR13	178.0±1.0	60.0±1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
HAR10	178.0±1.0	60.0±1.0	13.5±0.7	13.5±1.0	15.5±1.0	-	4,000
HAR12	178.0±1.0	60.0±1.0	13.5±0.7	13.5±1.0	15.5±1.0	-	4,000



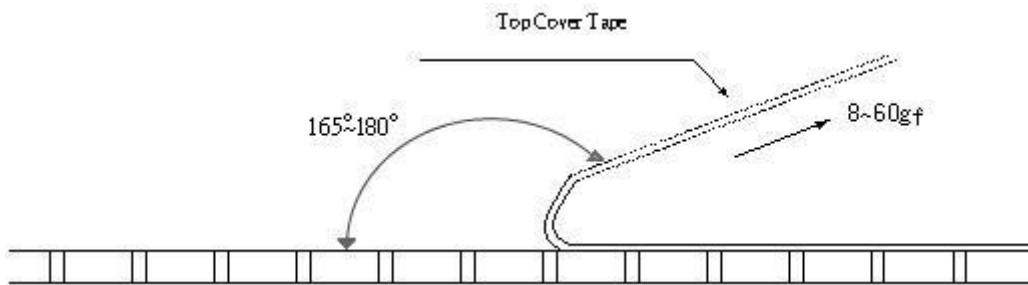
Paper Tape Specifications



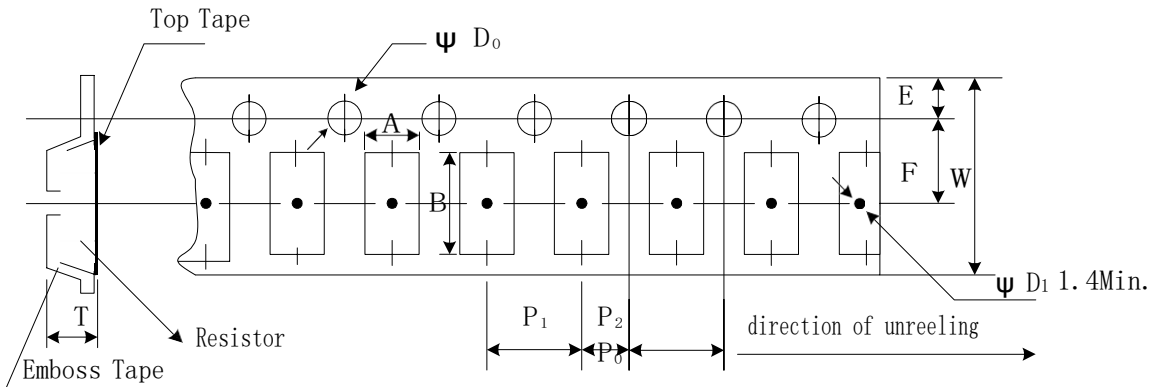
Unit: mm

Type	A	B	W	E	F	P ₀	P ₁	P ₂	∅D ₀	T
HAR02	0.70±0.05	1.16±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.55±0.05	0.40±0.03
HAR03	1.10±0.05	1.90±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.60±0.03
HAR05	1.60±0.05	2.37±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.75±0.05
HAR06	2.00±0.05	3.55±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.75±0.05
HAR13	2.75±0.05	3.40±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.60±0.10	0.75±0.05

- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 8gf to 60gf



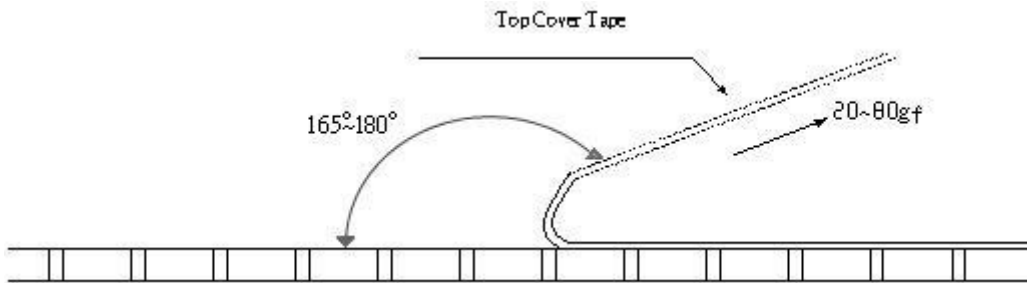
Emboss Plastic Tape Specifications



Unit: mm

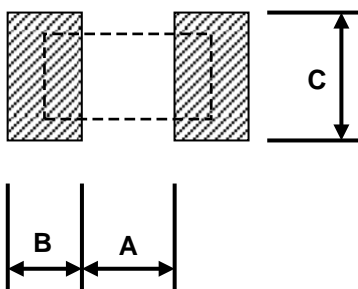
Type	A	B	W	E	F	P ₀	P ₁	P ₂	∅D ₀	T
HAR10	2.85±0.10	5.45±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.50±0.10	1.00±0.20
HAR12	3.40±0.10	6.65±0.10	12.0±0.10	1.75±0.10	5.5±0.05	4.00±0.05	4.00±0.10	2.00±0.05	1.50±0.10	1.00±0.20

- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 20gf to 80gf



■ Recommend Land Pattern

Unit: mm



Type	A	B	C
HAR02	0.50	0.50	0.60±0.2
HAR03	0.80	1.00	0.90±0.2
HAR05	1.00	1.00	1.35±0.2
HAR06	2.00	1.15	1.70±0.2
HAR13	2.00	1.15	2.50±0.2
HAR10	3.60	1.40	2.50±0.2
HAR12	4.90	1.60	3.10±0.2



HAR series.

Automotive Grade Thin Film Precision Chip Resistor

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version A5	May 07.2013	-	- Correct the scheme.
Version A6	Aug 20.2013	-	- Delete Thermal Shock & Moisture Resistance Tests (Follow AEC-Q200 Rev.D)
Version A7	Oct 24.2013	-	- Update product features description and add a reliability test item.
Version A8	May 21.2014	-	- Correct the scheme.
Version A9	Sep 25 ,2014	-	- Correct the specification of top cover tape peel force.
Version B	Apr 24 ,2015	-	- Add TCR ± 10 ppm and ± 15 ppm products specification. - Revise reliability specification. - Correct the element of Top Electrode.
Version B1	Jan 08 ,2016	-	- Modify Storage Temperature.
Version B2	May 02 ,2016	-	- Remove Material Description.
Version B3	Dec 14 ,2016	-	- Revise the requirements of Environmental Characteristics.
Version B4	Oct 27 ,2017	-	- Correct the reference standard in Environmental Characteristics. - Add Soldering Condition.
Version B5	Dec 25 ,2017	-	- Correct the reference standard in Environmental Characteristics.
Version B6	Jan 10 ,2018	-	- Correct the reference standard in Environmental Characteristics.



HAR series.

Automotive Grade Thin Film Precision Chip Resistor

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version B7	Aug 01 ,2020	-	- Change the reference standard in Environmental Characteristics.
Version B8	Sep 30 ,2021	-	- Add Safety Precautions.
Version B9	Jan 26 ,2022	-	- Add shelf life description. - Modify IR reflow profile to comply IPC/JEDEC J-STD-020.
Version C	Dec 29 ,2022	-	- Extend the Resistance Range of AR02 $\pm 0.05\%$ in Standard Electrical Specifications. - Extend the Resistance Range and add $\pm 0.01\%$ of AR02 in Special Electrical Specifications. - Extend the Resistance Range and add $\pm 0.01\%$ of AR03, AR05, AR06 in High Power Rating Electrical Specifications. -Update Environmental Characteristics requirement of Operational Life and ESD. -Add Reflow Profiles table. -Delete Safety Precautions.