

Data Sheet

Customer: _____

Product: Thick Film Triple Power Chip Resistor _____

Size : 0603/0805/1206/1210/2010/2512 _____

Issued Date: 30-March-2023 _____

Edition: Ver. 1 _____

Record of change

Date	Ver.	Description	Page

VENDOR :

☐ **HITANO ENTERPRISE CORP.**

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MAKER :

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HFPF-M series. Triple Rated Power Thick-film Lead Free Chip Resistors

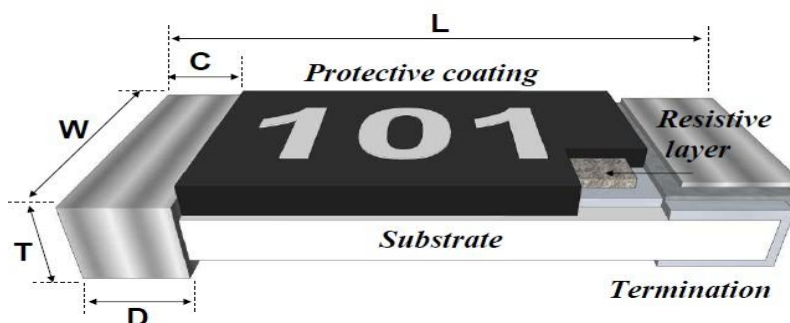
1. Features

- High power rating to 0.75W of 1206 size, 3W of 2512 size.
- High reliability and high precision (1%).
- Suitable for lead free soldering.
- Meet AEC-Q200, RoHS compliant & Halogen Free.

2. Applications

- Power supply.
- Digital meter, Consumer electronics, M/B.
- LED Lighting.
- Industry control board.

3.Dimension and Construction

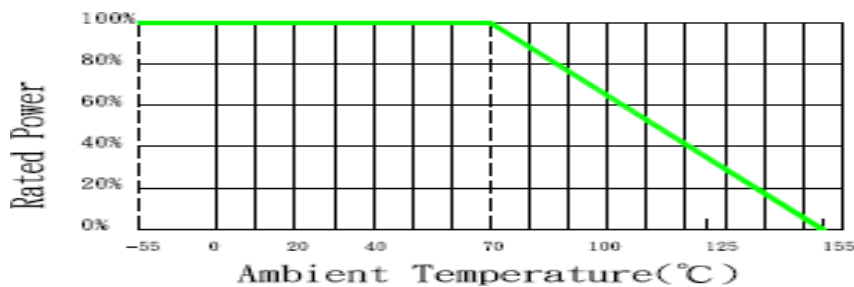


Unit: mm

Type	L	W	C	D	T
HFPF03	1.60±0.10	0.80±0.10	0.30±0.20	0.30±0.20	0.45±0.10
HFPF05	2.00±0.10	1.25±0.10	0.40±0.20	0.40±0.20	0.50±0.10
HFPF06	3.10±0.10	1.60±0.10	0.50±0.25	0.50±0.25	0.55±0.10
HFPF12	3.10±0.10	2.60±0.10	0.50±0.25	0.50±0.25	0.55±0.10
HFPF20	5.00±0.20	2.50±0.20	0.65±0.25	0.60±0.25	0.60±0.10
HFPF25	6.40±0.20	3.20±0.25	0.45±0.25	1.80±0.25	1.10±0.20

4.Power Derating Curve

Operating Temperature Range: -55 to +155 deg.C



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5.Rating

High Power Resistors:

Type	Size	Power Rating at 70°C	Max. RCWV	Max. Overload Voltage	Resistance Tolerance	Temperature Coefficient (ppm/°C)	Resistance Range		Standard Resistance Values
							Min.	Max.	
HFPP03	0603	1/3W	75V	125V	±1%(F)	±100ppm	10Ω	1MΩ	E96/E24
					±1%(F)	±200ppm	1Ω	9.76Ω	E96/E24
					±5%(J)	±200ppm	1Ω	1MΩ	E24
HFPP05	0805	1/2W	200V	300V	±1%(F)	±100ppm	10Ω	1MΩ	E96/E24
					±1%(F)	±150ppm	1Ω	9.76Ω	E96/E24
					±5%(J)	±200ppm	1Ω	1MΩ	E24
HFPP06	1206	3/4W	250V	500V	±1%(F)	±100ppm	1Ω	1MΩ	E96/E24
					±5%(J)	±200ppm	1Ω	1MΩ	E24
HFPP12	1210	3/4W	250V	500V	±1%(F)	±100ppm	1Ω	1MΩ	E96/E24
					±5%(J)	±200ppm	1Ω	1MΩ	E24
HFPP20	2010	1.5W	250V	500V	±1%(F)	±100ppm	1Ω	1MΩ	E96/E24
					±5%(J)	±200ppm	1Ω	1MΩ	E24
HFPP25	2512	3W	250V	500V	±1%(F)	±100ppm	1Ω	1MΩ	E96/E24
					±5%(J)	±200ppm	1Ω	1MΩ	E24

Application Note: $RCWV = (P \times R)^{1/2}$ or Max. RCWV listed above, whichever is lower. RCWV:

Working Voltage (V), P: Rated Power (W), R: Resistance Value (Ω)

Solder-pad and trace size influences should be evaluated, and board surface temperature should keep not exceed 105°C when full rated power applied.

High Current Power Jumpers:

Type	Size	Description	Max. Rated Current	Max. Overload Current	Resistance
HFPP03	0603	Zero Ohm, Jumper	6 A	12 A	≅ 10mΩ
HFPP05	0805	Zero Ohm, Jumper	7 A	14 A	≅ 10mΩ
HFPP06	1206	Zero Ohm, Jumper	9 A	18 A	≅ 10mΩ
HFPP20	2010	Zero Ohm, Jumper	12 A	24 A	≅ 10mΩ
HFPP25	2512	Zero Ohm, Jumper	14 A	28 A	≅ 10mΩ

Solder-pad and trace size should be evaluated, and board surface temperature should keep not exceed 105°C when applied full rated power.

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6.Part Number

Type	Size	Tolerance	Packing	Watt	R Value	TCR	Special Code
HFPE	03 :0603 05 :0805 06 :1206 12 :1210 20 :2010 25 :2512	E :±1% J :±5%	Paper Tape: 0603.0805. 1206.1210. I : 5Kpcs V : 10Kpcs W : 20Kpcs Plastic Tape: 2010.2512. P : 4Kpcs X : 8Kpcs Y : 16Kpcs	E :1/3W 0603 E :1/2W 0805 G :3/4W 1206,1210 I :1.5W 2010 K :3W 2512	XXXX XXX ±5%: 3 digits ±1%: 4 digits	N :100 Y :150 L :200 ∅ : Jumper Only	M : Meet AEC-Q200

Example:

HFPPF08FTF1004NM

→0805 size, tolerance 1%, paper tape, 1/2W, 1 MΩ,100ppm, AEC-Q200.

HFPPF06JTG1R0_LM

→1206 size, tolerance 5%, paper tape, 3/4W, 1Ω, 200ppm, AEC-Q200.

HFPPF20JPI000 -M

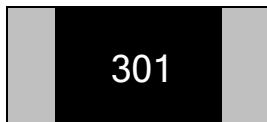
→2010 size, jumper, plastic tape, 12A, $\leq 10\text{m}\Omega$, TCR is not applicable, AEC-Q200

7. Marking/Soldering

Resistance value identify:

E24 ±5%: 3 Digits marking to identify the resistance value

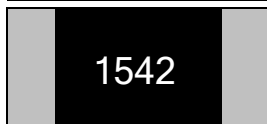
0603/0805/1206/1210/2010



$$301 \rightarrow 30 \times 10^1 = 300\Omega$$

E24/E96 ±1%: 4 Digits marking to identify the resistance value

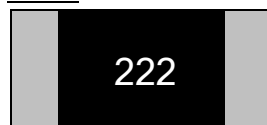
0805/1206/1210/2010



$$1542 \rightarrow 154 \times 10^2 = 15.4 \text{ K}\Omega$$

E24 ±1%: 3 Digits marking to identify the resistance value

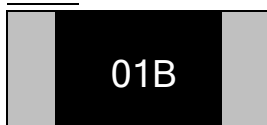
0603



$$222 \rightarrow 22 \times 10^2 = 2.2 \text{ K}\Omega$$

E96 ±1%: 3 Digits marking to identify the resistance value

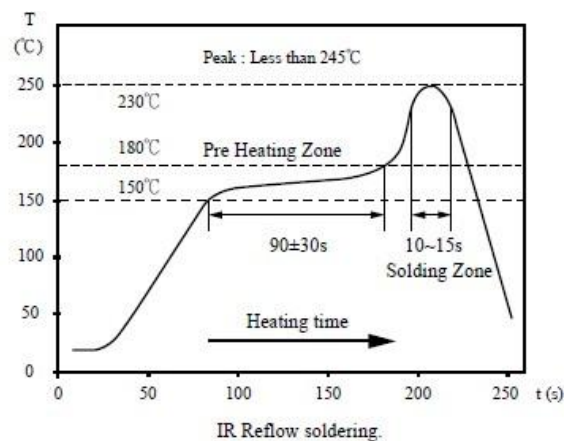
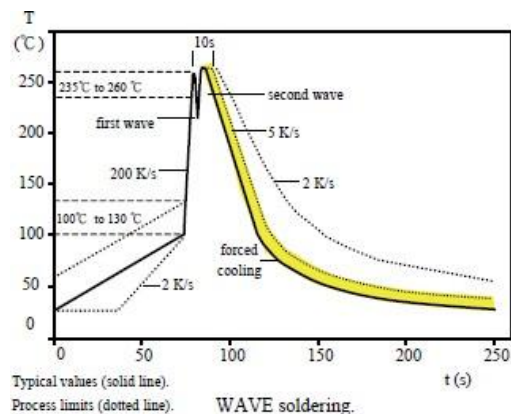
0603



$$01B \rightarrow \text{Refer 0603 marking table} = 1 \text{ K}\Omega$$

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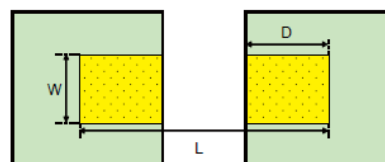
Soldering Reference:



Recommend Solder Pad Dimensions:

Type	W	D	L
HFPF03	0.90	1.00	3.00
HFPF05	1.30	1.15	3.50
HFPF06	1.80	1.30	4.70
HFPF12	3.00	1.30	4.70
HFPF20	3.00	1.50	6.80
HFPF25	3.70	2.45	7.60

Unit:mm



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8. Reliability Performance (AEC-Q200)

Test Item	Specification	Test Method (AEC-Q200. IEC 60115)
DC Resistance	F: $\pm 1\%$; J: $\pm 5\%$ Jumper : $\leq 10\text{m}\Omega$	AEC-Q200 TABLE 7.1 IEC 60115-1 / JIS C 5201-1 , Clause 4.5 Measure the resistance Value.
High Temperature Exposure (Storage)	J: $\sigma R \leq \pm(3\%+0.1\Omega)$ F: $\sigma R \leq \pm(1\%+0.05\Omega)$ Jumper : $\leq 10\text{m}\Omega$	AEC-Q200 TABLE 7.3 1000 hrs. @ T=125°C. Unpowered. Measurement at 24 ± 2 hours after test conclusion.
Temperature Cycling	J: $\Delta R \leq \pm(1\%+0.1\Omega)$ F: $\Delta R \leq \pm(0.5\%+0.05\Omega)$ No mechanical damage. Jumper : $\leq 10\text{m}\Omega$	AEC-Q200 TABLE 7.4 1000 Cycles (-55°C to +125°C). Measurement at 24 ± 2 hours after test conclusion.
Moisture Resistance	J: $\Delta R \leq \pm(1\%+0.1\Omega)$ F: $\Delta R \leq \pm(0.5\%+0.05\Omega)$ Jumper : $\leq 10\text{m}\Omega$	AEC-Q200 TABLE 7.6 Test 65°C/80~100%RH/10Cycles. Measurement at 24 ± 2 hours after test conclusion. (t=24hrs/cycle).
Biased Humidity	J: $\sigma R \leq \pm(3\%+0.1\Omega)$ F: $\sigma R \leq \pm(1\%+0.05\Omega)$ Jumper : $\leq 10\text{m}\Omega$	AEC-Q200 TABLE 7.7 1000 hours 85°C/85%RH. 10% of operating power. Measurement at 24 ± 2 hours after test conclusion.
Operational Life	J: $\sigma R \leq \pm(3\%+0.1\Omega)$ F: $\sigma R \leq \pm(1\%+0.05\Omega)$ Jumper : $\leq 10\text{m}\Omega$	AEC-Q200 TABLE 7.8 Test 1000hr @ TA=125°C at specified rated power. Measurement at 24 ± 2 hours after test conclusion.
External Visual	No visual damage and refer PDC marking code.	AEC-Q200 TABLE 7.9 Inspect device construction, marking and workmanship.
Physical Dimension	Within the spec.	AEC-Q200 TABLE 7.10 Verify physical dimensions to the applicable device detail specification.
Mechanical Shock	Within product specification tolerance and no visible damage.	AEC-Q200 TABLE 7.13 Test Peak value:100g's,Wave:Hail-sine, Duration:6ms,Velocity:12.3ft/sec.

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Vibration	No mechanical damage.	AEC-Q200 TABLE 7.14 5 g's for 20 min., 12 cycles each of 3 orientations. Test from 10-2000 Hz.
Resistance to Solder Heat	J: $\Delta R \leq \pm(1\%+0.1\Omega)$ F: $\Delta R \leq \pm(0.5\%+0.05\Omega)$ No mechanical damage. Jumper : $\leq 10m\Omega$	AEC-Q200 TABLE 7.15 Solder dipping @ 270°C±5°C for 10sec.±1sec.
Thermal Shock	J: $\Delta R \leq \pm(1\%+0.1\Omega)$ F: $\Delta R \leq \pm(0.5\%+0.05\Omega)$ No mechanical damage. Jumper : $\leq 10m\Omega$	AEC-Q200 TABLE 7.16 -55 to 155°C/ dwell time 15min/ Max transfer time 20sec/ 300cycles.
ESD	$\Delta R \leq \pm(1\%+0.1\Omega)$ No mechanical damage. Jumper : $\leq 10m\Omega$	AEC-Q200-002 Test contact min. 1KV.
Solder Ability	Over 95% of termination must be covered with solder.	AEC-Q200 TABLE 7.18 a) Baking 155°C 4H, dipping 235°C 5s b) Steam 1H, dipping 215°C 5s c) Steam 1H, dipping 260°C 7s
Flammability	Refer UL-94.	AEC-Q200 TABLE 7.20 UL-94 V-0 or V-1 are acceptable
Board Flex	J: $\Delta R \leq \pm(1\%+0.1\Omega)$ F: $\Delta R \leq \pm(0.5\%+0.05\Omega)$ No mechanical damage. Jumper : $\leq 10m\Omega$	AEC-Q200 TABLE 7.21 Bending 2mm 2512.2010.1210.1206, 3mm 0805.0603.
Terminal Strength	No mechanical damage	AEC-Q200 TABLE 7.22 Force 1 Kg for 60 seconds.
Short Time Overload	J: $\Delta R \leq \pm(2\%+0.1\Omega)$ F: $\Delta R \leq \pm(1\%+0.05\Omega)$ Jumper : $\leq 10m\Omega$	IEC 60115-1, Clause 4.13 5 × Rated power for 5 seconds
Load Life Humidity	J: $\Delta R \leq \pm(3\%+0.1\Omega)$ F: $\Delta R \leq \pm(1\%+0.05\Omega)$ Jumper : $\leq 10m\Omega$	IEC 60115-1, Clause 4.24 40±2°C with relative humidity 90% ~ 95% D.C. rated voltage for 1.5 hours ON 30 minutes OFF. Cycle repeated 1000 hours.

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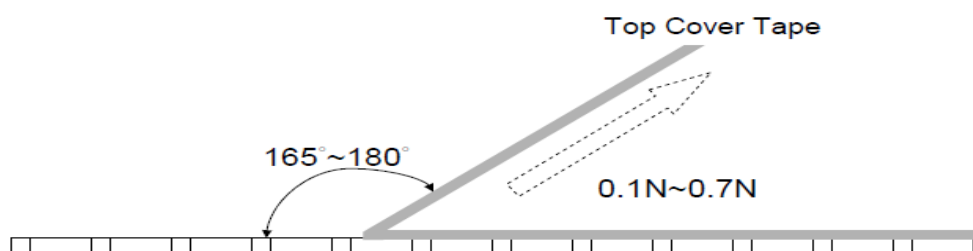
Temperature Coefficient of Resistance (TCR)	Within the spec. Jumper : Not Applicable.	IEC 60115-1, Clause 4.8 $T_1 \quad T_2$ Test temperature: $25^{\circ}\text{C} \sim -55^{\circ}\text{C}$ $25^{\circ}\text{C} \sim +155^{\circ}\text{C}$ $\text{TCR}(\text{ppm}/^{\circ}\text{C}) = (R_2 - R_1) / R_1 \times 1 / (T_2 - T_1) \times 10^6$
Load Life	J: $\circ R \equiv \pm(3\% + 0.1\Omega)$ F: $\circ R \equiv \pm(1\% + 0.05\Omega)$ Jumper : $\leq 10\text{m}\Omega$	IEC 60115-1, Clause 4.25 Rated voltage for 1.5 hours for followed by a pause 0.5 hour at $70 \pm 2^{\circ}\text{C}$. Cycle repeated 1000 hours.
Insulation Resistance	Between termination and coating must over $1000\text{M}\Omega$	IEC 60115-1, Clause 4.6 Test voltage: $100 \pm 15\text{V}$

9. PACKAGING

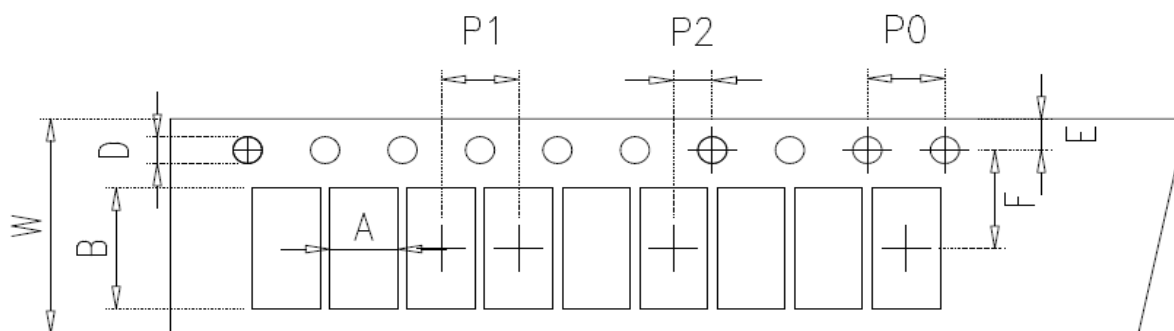
9.1 Peel Strength of Top Cover Tape

The peel speed shall be about 300 mm/min

The peel force of top cover tape shall between 0.1 to 0.7N



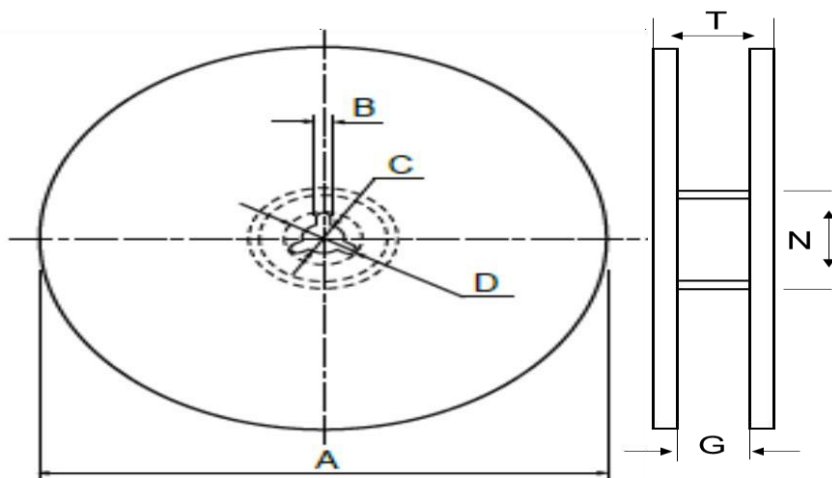
9.2 Tape Packaging Dimensions



unit:mm

Size	A	B	W	F	E	P1	P2	P0	D
0603	1.10 ± 0.20	1.90 ± 0.20	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	$1.50 + 0.10 / - 0$
0805	1.65 ± 0.20	2.40 ± 0.20	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	$1.50 + 0.10 / - 0$
1206	2.00 ± 0.20	3.60 ± 0.20	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	$1.50 + 0.10 / - 0$
1210	3.00 ± 0.20	3.60 ± 0.20	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	$1.50 + 0.10 / - 0$
2010	2.80 ± 0.20	5.50 ± 0.20	12.00 ± 0.30	5.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	$1.50 + 0.10 / - 0$
2512	3.50 ± 0.20	6.70 ± 0.20	12.00 ± 0.30	5.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	$1.50 + 0.10 / - 0$

9.3 Reel Dimensions



unit:mm

Size	Packaging Q'ty pcs	A	N	C	D	B	G	T
0603 0805 1206 1210	5k	178.0±2.0	60.0±0.5	13.0±0.5	20(Min.)	2.0±0.5	10.0±1.5	14.9max.
	10k	254.0±2.0	100.0±1.0	13.5±0.5	20(Min.)	2.0±0.5	10.0±1.5	14.9max.
	20k	330.0±2.0	100.0±1.0	13.5±0.5	20(Min.)	2.0±0.5	10.0±1.5	14.9max.
2010	4k	178.0±2.0	60.0±0.5	13.0±0.5	20(Min.)	2.0±0.5	13.8±1.5	16.7max.
	8k	254.0±2.0	100.0±0.5	13.5±0.5	20(Min.)	2.0±0.5	13.8±1.5	20.0max.
	16k	330.0±2.0	100.0±1.0	13.5±0.5	20(Min.)	2.0±0.5	13.8±1.5	20.0max.
2512	3k	178.0±2.0	60.0±0.5	13.0±0.5	20(Min.)	2.0±0.5	13.8±1.5	16.7max.

10. Storage & Handling

... Products are recommended to be used up within one year as ensured shelf life.

Check solder ability in case shelf life extension is needed.

... To store products with following condition:

Temperature:5 to 40℃; Humidity: 20 to 70% relative humidity.

Precaution for use :

The AEC-Q200 series resistors is mainly used on general automotive equipment without safety considerations.

Please contact our company in advanced if you intend to use resistor for designing the equipment which may damage itself and the safety of third party. If necessary, please consider to add the protect circuit in devising process and obtaining fully safety evaluation. The contents of the acknowledgment is only used for our parent company, marketing subsidiaries and official marketing agents who purchase our products. Not applicable for the other nonofficial channels.

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Appendix

■ 0603 1% Marking Table (Table 1)

Code	E48	E96	Code	E48	E96	Code	E48	E96	Code	E48	E96
01	100	100	25	178	178	49	316	316	73	562	562
02		102	26		182	50		324	74		576
03	105	105	27	187	187	51	332	332	75	590	590
04		107	28		191	52		340	76		604
05	110	110	29	196	196	53	348	348	77	619	619
06		113	30		200	54		357	78		634
07	115	115	31	205	205	55	365	365	79	649	649
08		118	32		210	56		374	80		665
09	121	121	33	215	215	57	383	383	81	681	681
10		124	34		221	58		392	82		698
11	127	127	35	226	226	59	402	402	83	715	715
12		130	36		232	60		412	84		732
13	133	133	37	237	237	61	422	422	85	750	750
14		137	38		243	62		432	86		768
15	140	140	39	249	249	63	442	442	87	787	787
16		143	40		255	64		453	88		806
17	147	147	41	261	261	65	464	464	89	825	825
18		150	42		267	66		475	90		845
19	154	154	43	274	274	67	487	487	91	866	866
20		158	44		280	68		499	92		887
21	162	162	45	287	287	69	511	511	93	909	909
22		165	46		294	70		523	94		931
23	169	169	47	301	301	71	536	536	95	953	953
24		174	48		309	72		549	96		976

Code	A	B	C	D	E	F	G	H	X	Y	Z
Multiplier	10 ⁰	10 ¹	10 ²	10 ³	10 ⁴	10 ⁵	10 ⁶	10 ⁷	10 ⁻¹	10 ⁻²	10 ³

***** If you have any request not find from above datas, please contact our sales for further information, we may do our best to meet your request.***