

CERAMIC DISC CAPACITOR SAFETY RECOGNIZED, AH SERIES (Small Size)

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PRODUCT SPECIFICATION

PRODUCT: CERAMIC DISC CAPACITOR SAFETY RECOGNIZED

TYPE: AH SERIES (Small Size)

CUSTOMER:

DOC. NO.: POE-D24-01-E-08

Ver.: <u>8</u>

符合 RoHS&HF 及其他環保要求; 金屬電鍍層不含六價鉻 RoHS &HF& Requirements of Environmental; Prohibitcontaining Cr+6 in the plating with metal

APPROVED BY CUSTOMER

VENDOR:

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MAKER:

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Record of change

ronic POE

Date	Version	Description	page
2017/06/10	00	1. First edition.	All
2019/1/14	01	1. Revised standard NO. of VDE, SEV, SEMKO, FIMKO, NEMKO and DEMKO.	9
2019/3/12	02	1. Add "0AH" code for Y1:250V~ marking type.	4,8~9
2019/4/24	03	1. "Protrusion length": "2.0max (Or the end of lead wire may be inside the tape.)" revised to "+0.5to-1.0 (Or the end of lead wire may be inside the tape.)"	7
2019/8/9	04	Delete the lead style "N" (Vertical kink lead)	5,7
2019/12/11	05	 Review the Available lead code of Lead Configuration Add "8.3 Label samples" 	5 14
2021/9/9	06	1. Delete Walsin & POE logo.	1
2022/4/14	07	 Add Applied voltage in 9.3 Test condition for withstanding voltage. Add 10.2 List of substances that affect the insulation strength of coating 	15-16 18
2023/5/26	08	Revised recognized No. of SEMKO and FIMKO.	9

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1. Part number for SAP system:

(Ex.)YU <u>472</u> \mathbf{M} <u>3E</u> **(5) (6) (7) (8) (9) (10) (11) (1)** (2)-1(2)-2**(3) (4)**

(1) Temperature characteristic (identified code)

CODE	Temperature characteristic	Cap. Change
SL	SL	-1000~+350PPM/°C (+20°C~+85°C)
YP	B (Y5P)	±10%
YU	E (Y5U)	-55% to +20%

(2)-1 Rated voltage(identified by 1-figure code): 0= X1:400V~/Y1:250V~,

 $1=X1:400V\sim/Y1:400V\sim(2)-2$ Type(identified by 2-figure code): AH

- (3) Capacitance (identified by 3-figure code):EX.221=220pF
- (4) Capacitance tolerance (identified by code): J:±5%,K:±10%,M:±20%
- (5) Nominal body diameter dimension (Refer to "3. Part numbering/T.C/Capacitance/Tolerance/Diameter")
- (6) Internal code: 0--Normal, other code--Special control
- (7) Lead Style: Refer to "2. Mechanical".

(8) Packing mode and lead length (identified by 2-figure code): Refer to "2. Mechanical" & "4.Taping Format"

Taping Code	Description
AM	Ammo box and product pitch: 25.4 mm
AS	Ammo box and product pitch: 15.0 mm
	(Only for the SAP part number 11-12 digits ≤ 10)

Bulk Code	Description		
03	Lead length : 3.0mm		
3E	Lead length: 3.5mm		
04	Lead length: 4.0mm		
4E	Lead length : 4.5mm		
20	Lead length : 20mm		

(9) Length tolerance

Code	Description				
A	±0.5 mm (only for kink lead type)	Short lead			
В	±1.0 mm	Short lead			
С	Min.	Long lead			
D	Taping special purpose	Taping			

(10) Pitch

Code	Description		
0	10±1 mm		
A	10±0.5 mm		

(11) Epoxy Resin Code

Code	Description
T	Halogen and Pb free, epoxy resin, for Cu electrode

2. Mechanical: Encapsulation: Epoxy resin, flammability UL94 V-0

Available lead code (unit: mm):

Lead type	SAP P/N (13-17)digits	Pitch (F)	Lead Length (L)	Packing	Lead Configuration			
	L03B0	10 ± 1.0	3.0 ± 1.0		D max.			
	L4EB0	10 ± 1.0	4.5 ± 1.0	Bulk				
Lead style: L or B Straight lead	L05B0	10 ± 1.0	5.0 ± 1.0		For L≧ 20mm			
~g	L20C0	10 ± 1.0	20 min.		For L<20mm			
	BAMD0	10 ± 1.0	Refer to "4. Taping	Tap. Ammo				
	BASD0	10 ± 1.0	format"	Tup. 7 minio	u uz ' u			
	G03B0	10 ± 1.0	3.0 ± 1.0		D max.			
	G4EB0	10 ± 1.0	4.5 ± 1.0	Bulk	a in the second			
Lead style: G Straight lead	G05B0	10 ± 1.0	5.0 ± 1.0					
	GAMD0	10 ± 1.0	Refer to "4. Taping	T. A	F 114			
	GASD0	10 ± 1.0	format"	Tap. Ammo	Ø d→			
	D03A0	10 ± 1.0	3.0 ± 0.5		D max. ,T max,			
	D3EA0	10 ± 1.0	3.5 ± 0.5	Bulk				
Lead style: D	D04A0	10 ± 1.0	4.0 ± 0.5	Duik				
Vertical kink lead	D20C0	10 ± 1.0	20 min.		F T T T			
	DAMD0	10 ± 1.0	Refer to "4. Taping	Tap. Ammo	Ø d+			
	DASD0	10 ± 1.0	format"	Tup: Timino	Specific States and Control of the C			
	X03A0	10 ± 1.0	3.0 ± 0.5		D max. T max.			
	X3EA0	10 ± 1.0	3.5 ± 0.5	Bulk	h h			
Lead style: X	X04A0	10 ± 1.0	4.0 ± 0.5	Zanc				
Outside kink lead	X05B0	10 ± 1.0	5.0 ± 1.0		ğ+ ()			
	XAMD0	10 ± 1.0	Refer to "4. Taping format"	Tap. Ammo	S. D.			

^{*} Lead diameter Φd: 0.55 +0.1/-0.05mm

^{*}e (Coating **extension** on leads): 3.0mm Max for straight lead style, not exceed the kink for kink lead.



3. Part numbering/T.C/Capacitance/Tolerance/Diameter:

CADD/N	T.C.	Conscitence (TE) Telemone		Dimension (unit:mm)			nm)
SAP P/N	1.C.	Capacitance(pF)	Tolerance	D(max.)	T(max.)	F	Фd
SL*AH***J060*T		10,12,15,18,20, 22,24,27,30,33, 36, 39(pF)					
SL*AH***J070*T	SL*	47,50,51, 56,62(pF)	±5%	8.0		10±1	0.55 +0.1/-0.05
SL*AH***J080*T		68,75(pF)		9.0			
SL*AH***J090*T		82,100(pF)		10.0			
YP*AH101K050*T		100 pF		6.0	4.5		
YP*AH151K050*T		150 pF		6.0	4.3		
YP*AH221K060*T		220 pF	±10%	7.0			
YP*AH331K050*T	Y5P	330 pF		6.0			
YP*AH471K060*T		470 pF		7.0			
YP*AH561K060*T		560 pF		7.0			
YP*AH681K070*T		680 pF		8.0			
YP*AH102K080*T		1000 pF		9.0			
YU*AH471M050*T		470 pF		6.0	5.0		
YU*AH561M050*T		560 pF		6.0	3.0		
YU*AH681M050*T		680 pF		6.0			
YU*AH102M060*T		1000 pF		7.0			
YU*AH152M060*T	Y5U	1500 pF	±20%	7.0			
YU*AH222M080*T		2200 pF		9.0	4.5		
YU*AH332M100*T		3300 pF		11.0			
YU*AH392M110*T		3900 pF		12.0			
YU*AH472M120*T]	4700 pF		13.0			

[•] The minimum thickness of coating (reinforced insulation) is 0.4mm.

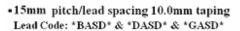


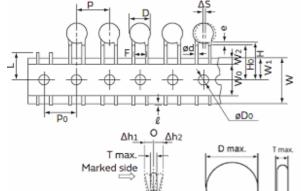
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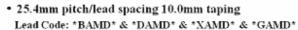
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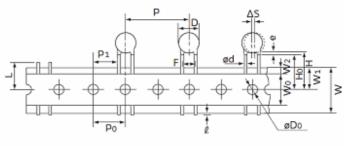
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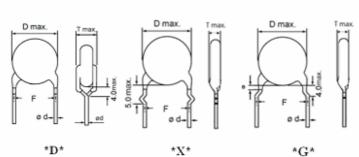
4. Taping Format:











POE Part Number		*BASD0/	*BAMD0/*DAMD0/	
FOE Fart Number		*DASD0/*GASD0	*GAMD0/*XAMD0	
Item Symbol		Dimensions(mm)		
Pitch of component	P	15.0±1	25.4 ± 2	
Pitch of sprocket	P0	15.0±0.3	12.7 ± 0.3	
Lead spacing	F	10.0±1.0	10.0 ± 1.0	
Length from hole center to lead	P1		7.7 ± 1.5	
Body diameter	D	See the "3. Part numbering/T	C.C/Capacitance/ Tolerance/Diameter"	
Deviation along tape, left or right	\triangle S		0 ± 2.0	
Carrier tape width	W	18	8.0 +1/ -0.5	
Position of sprocket hole	W1		9.0 ± 0.5	
Lead distance between the kink and center of sprocket hole	НО	18.0+2.0/-0(For: *D* & *X* & *G* lead type)		
Lead distance between the bottom of body and the center of sprocket hole	Н	20.0+1.5/-1.0 (only for straight lead *B* style)		
Length from the terminal of the lead wire to the edge of carrier tape	ℓ	+0.5 to -1.0 (or the end of lead wire may be inside the hole-down tape.		
Diameter of sprocket hole	D0		4.0 ± 0.2	
Lead diameter	φd	0.5	5 +0.1/-0.05	
Total tape thickness	t1		0.6 ± 0.3	
Total thickness, tape and lead wire	t2	1.5 max.		
Deviation across tape	△ h1	2.0 max.		
Deviation across tape	△ h2		2.0 max	
Portion to cut in case of defect	L		11.0 max.	
Hole-down tape width	W0	8.0 min		
Hole-down tape distortion	W2	1.5 ± 1.5		
Coating extension on leads	e	3.0 max for straight lead style; Not exceed the kink leads for kink lead		
Body thickness	Т	See the "3. Part numbering/T.C/Capacitance/ Tolerance/Diameter"		

B



5. Marking:

waa King.			
1.Type Designation	АН		
2.Nominal Capacitance	Identified by 3-Figure Code. Ex. 47pF→"47", 470	oF → "471"	
3.Capacitance Tolerance	J:±5%,K:±10%,M:±20%		
4.Company Name Code(Trade mark)	K		
5.Class code	X1: 400V~ / Y1: 250V~ X1: 400V~ / Y1: 400V~		
6. Products ID	Abbreviation ex.: Manufacture year: ←2 C 0:2020		
	Marking ex.		
	Two sides marking		
0AH (X1: 400V~ / Y1: 250V	1AH (X1: 400V~/Y		
{ AH471K	1:400V~ 1:250V~ C61234	X1:400V~ Y1:400V~ 2C61234	
* Marking by the laser.			

* " = ": Individual specification code, it is added under the lot no.



6. Scope:

THIS SPECIFICATION APPLIES TO CERAMIC INSULATED CAPACITORS DISK TYPE USED IN ELECTRONIC EQUIPMENT.

6.1 Applicable safety standard

This specification applies to the VDE, SEV, SEMKO, FIMKO, NEMKO, DEMKO, KTL, UL, CSA approved ceramic capacitors disc type for antenna coupling, line-by-pass and across-the-line. X1, Y1 capacitor based on IEC384-14. "UL, CSA recognized capacitor for across-the-line, line-by-pass" and antenna-isolation.

6.2 Safety standards approval and recognized no.

Safety Standard	Standard No.	Subclass	w.v.	Recognized No.	
UL	ANSI/UL 60384-14:2013	X1	400VAC	E146544	
OL	ANSI/OL 00304-14.2013	Y1	250VAC or 400VAC	L140344	
CSA	IEC60384-14 (ed.4) 2013	X1	400VAC	2347971	
	` ,	Y1	250VAC or 400VAC		
VDE	EN 60384-14:2013/A1:2016 IEC 6.384-14:2013	X1	400VAC	40001804	
(ENEC)	IEC 6.384-14:2013/AMD1:2016	Y1	250VAC or 400VAC	40001004	
SEV	EN 60384-14:2013 + A1:16	X1	400VAC	21.0554	
01	214 0000 1 11.20 10 1 741.10	Y1	250VAC or 400VAC	21.0001	
SEMKO	EN 60384-14:2013+A1	X1	400VAC	SE-S-1811992R1	
SEIVINO	EN 00304-14.2013+A1	Y1	250VAC or 400VAC		
FIMKO	EN 60384-14:2013 + A1:16	X1	400VAC	FI/41697	
FIIVIKO	EN 60364-14.2013 + A1.16	Y1	250VAC or 400VAC		
NEMKO	EN 60384-14:2013;A1	X1	400VAC	No. P18222946	
NEWIKO	EN 00304-14.2013,A1	Y1	250VAC or 400VAC	NO. F 10222340	
DEMKO	EN 60384-14:2013/A1:2016	X1	400VAC	D 07600	
DEIVINO	EN 60384-14:2013	Y1	250VAC or 400VAC	D-07609	
CQC	IEC60384-14:2013+AMDI:2016	X1:400VAC /Y1:400VAC		CQC03001003673	
CQC	GB/T6346.14-2015	X1:400	OVAC /Y1:250VAC	CQC11001055510	
	KC60384-1(2015-09)	X1	400VAC	SU03065-14004A	
KTL	KC60384-14(2015-09)	Y1	250VAC	SU03065-14005A	
	IEC 60384-14(ed.3)	Y1	400VAC	SU03065-14006A	



7. Specification and test method:

7.1 Operating Temperature Range: -40 to +125°C

7.2 Test condition:

Test and measurement shall be made at the standard condition. (temperature $15\sim35^{\circ}$ C, relative humidity $45\sim75\%$ and atmospheric pressure $860\sim1060$ hpa). Unless otherwise specified herein.

If doubt occurred on the value of measurement, and measurement was requested by customer capacitors shall be measured at the reference condition. (temperature $20\pm2^{\circ}\text{Cor}25\pm2^{\circ}\text{C}$, relative humidity $60\sim70\%$ and atmospheric pressure $860\sim1060\text{hpa}$.)

7.3 Performance:

	Y.		~		m					
No		ems	Specification		Testing method					
1	Appearance and			Please refer to [Part number list].		The capacitor should be inspected by naked eyes for visible evidence of defect. Dimensions should be measured with slide calipers.				
2	Marking		To be eas	ily legible.	The capacitor should be inspected by naked eyes.					
3	Dielectric Strength	Between lead wires		No failure.		r should n applied b charge cu	etween	maged whethe lead value of the lead value of the second managed manage	vires for 6	000V(r.m.s.) 60 s.
		Body Insulation	No failure.		First, the terminals of the capacitor should be connected together. Then, a metal foil should be closely wrapped around the body of the capacitor to the distance of about 3 to 6mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1mm diameter. Finally, AC4000V (r.m.s.)<50/60Hz> is applied for 60 s between the capacitor lead wires and metal balls. (Charge/Discharge current ≤ 50mA.)				3 to 6mm	
4	Insulation Resistance	Between terminals	s $10000M\Omega$ or more.		The insulation resistance should be measured with DC500 \pm 50V within 60 \pm 5 s of charging. The voltage should be applied to the capacitor through a resistor of 1M Ω					
5	Capacitance	•	Within spe	ecified tolerance	Y5P&Y5U: The capacitance shall be measured at 20±2°C with					
6	Dissipation Factor	pation Factor(D.F.)		2.5% max. Q≥400+20C* ₂ (C<30pF)	1kHz±20% and 1.0Vrms. SL: The capacitance shall be measured at 25°C with 1MHz±20% and 1.0Vrms				4Hz±20%	
7	Temperature Characteristic		(Temp. rar	Capacitance Change Within ± 10% Within +20/-55% nge: -25 to +85°C) Capacitance Change -1000~+350 ppm/°C nge: +20 to +85°C)	The capacitance measurement shall be made at each stermable Step 1 2 3 4 Temp.(°C) +20±2 -25±2 +20±2 +85±2 Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour, the stored of the stored o		5 +20±2 hen placed at			
8	uı di		uniform co	should be soldered with pating on the axial ver 3/4 of the ntial direction.	The lead wire ± 0.5 sec. The depth of it lead wires. Temp. of solde	mmersion	is up to a	bout 1.5 to	2.0 mm fr g-0.5Cu)	n solder for 5

^{* &}quot;room condition" temperature: 15~35°C, humidity: 45~75%, atmospheric pressure: 86~106kPa

^{※ &}quot;C" expresses nominal capacitance value (pF).



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No	Ite	ems	Specification	Testing method
9	Robustness of Terminations	Tensile	Lead wire shall not cut off capacitor shall not be broken.	As shown in the figure at right, fix the body of the capacitor and apply a tensile weight gradually to each lead wire in the radial direction of the capacitor up to 10N and keep it for 10±1 sec.
		Bending	Lead wire shall not cut off. Capacitor shall not be broken.	With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass applying a force of 5N is then suspended from the end of the termination. The body of the specimen is then inclined, within a period of 2 to 3sec, through an angle of approximately 90° in the vertical plane and then returned to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.
10	Soldering	Appearance	No marked defect.	As shown in figure, the lead wires should be immersed in solder of 350 ± 10
	Effect	I.R.	1000 MΩ min.	$^{\circ}$ C or 260 ± 5 $^{\circ}$ C up to 1.5 to 2.0 mm from the root of terminal for 3.5 ± 0.5 sec
	(Non-Preheat)	Dielectric Strength	Per item 3	$(10 \pm 1 \text{ sec. for } 260 \pm 5 \text{ °C}).$
		Capacitance Change	B(Y5P),E(Y5U): Within ±10% SL: Within±2.5 % or ±0.25pF, Whichever is large.	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at *1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at *1room condition.
11	Soldering	Appearance	No marked defect.	First the capacitor should be stored at 120+0/-5 °C for 60 +0/-5 sec.
	Effect	I.R.	1000 MΩ min.	Then, as in figure, the lead wires should be immersed solder of 260+0/-5
	(On-Preheat)	Dielectric	Per item 3	°C up to 1.5 to 2.0 mm from the root of terminal for 7.5+0/-1 sec.
		Strength Capacitance Change	B(Y5P),E(Y5U): Within ±10% SL: Within±2.5 % or ±0.25pF, Whichever is large.	Thermal Capacitor Screen 1.5 to 2.9mm Moiten Solder
				Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at * ¹room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at * ¹room condition.
12	Passive Flamma	bility		The capacitor under test shall be held in the position which best promotes burning. Each specimen shall only be exposed once to flame. Time of exposure to flame: 30sec. Length of flame: 12±1mm Gas burner: Length 35mm min. Inside Dia.: 0.5±0.1mm Outside Dia.: 0.9mm max. Gas: Butane gas Purity 95% min.
				Tissue About 10mm thick board





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No	Ite	ms	Specification	Testing method
13	Life	Appearance Capacitance Change	No marked defect. B(Y5P),E(Y5U): Within ±20% SL: Within±3 % or ±0.3pF, Whichever is large.	Impulse Voltage Each individual capacitor shall be subjected to 8kV impulses for three times. After the capacitors are applied to life test. The waveform will be determined by the test circuit parameters. Details of the test circuit are given in IEC 60384-14 Annex A. Front time (T1) =1.2µs=1.67T Time to bolf young (T0) Found
		I.R. Dielectric Strength	B(Y5P),E(Y5U): 3000MΩ min. SL: 1000MΩ min. Per Item 3	Time to half-value (T2) =50μs Time to half-value (T2) =50μs The specimen capacitors are placed in a circulating air oven for a period of 1000 hours. The air in the oven is maintained at a temperature of 125±3°C. Throughout the test, the capacitors are subjected to an AC425Vrms.(for 0AH type) or AC680Vrms.(for 1AH type) alternating voltage of mains frequency, Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at * 1 room condition for 24±2hours before initial measurements.
14	Active Flammability		The cheesecloth shall not be on fire.	Post-treatment: Capacitor shall be stored for 1 to 2hours at ** 1 room The specimens shall be individually wrapped in at least one but more than two complete layers of cheesecloth. The specimens shall be subjected to 20 discharges. The interval between successive discharges shall be 5 sec. The UAC shall be maintained for 2 min after the last discharge. S1





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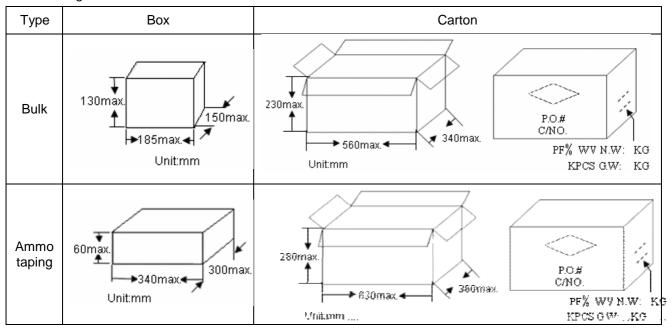
No	Items		Specification	Testing method		
15	Humidity (Under Steady State)	Appearance Capacitance Change D.F. Q	No marked defect $B(Y5P): Within \pm 10\% \\ E(Y5U): Within \pm 20\% SL: \\ SL: Within \pm 2.5\% \text{ or } \pm 0.25 \text{pF}, \\ Whichever is large.}$ $\frac{\text{Char.}}{B(Y5P)} \frac{\text{Specifications}}{\text{S.0\% max.}} \\ E(Y5U) \frac{\text{Q} \ge 100 + 10 \times \text{C}/32 \text{ (12C} < 30 \text{pF})}{\text{Q} \ge 200 \text{ (C } \ge 30 \text{pF})}} \\ B(Y5P), E(Y5U): 3000MΩ min. \\ SL: 1000MΩ min.$	Set the capacitor fro 500±12 hours at 40±2°C, in 90 to 95% humidity. Pre-treatment: Capacitor shall be stored at 125+2°C for 1hour then placed at * room condition for 24+2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at * 1 room		
16	6 Humidity Loading Appearance Capacitance Change Strength Appearance No marked defect B(Y5P): Within ±10% E(Y5U): Within ±20% SL: SL: Within±2.5% or ±0.25pF,		No marked defect B(Y5P): Within ±10% E(Y5U): Within ±20% SL:	Apply the rated voltage for 500±12 hours at 40±2°C, in 90 to 95% humidity. Pre-treatment: Capacitor shall be stored at 125+2°C for 1hour then placed at * room condition for 24+2hours before		
		D.F. Q	$ \begin{array}{c cccc} Char. & Specifications & \\ B(Y5P) & & \\ E(Y5U) & 5.0\% \ max. & & \\ SL & & Q \ge 100 + 10 \times C/3 \ (C < 30 pF) \\ Q \ge 200 \ (C \ge 30 pF) & \\ \end{array} $	initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at ** 1room		
		Dielectric strength	B(Y5P),E(Y5U) : 3000MΩ min. SL : 1000MΩ min. Per Item 3			
17	Temperature Cycle	Appearance Capacitance Change D.F. Q	No marked defect Char. Capacitance Change B(Y5P) Within±10% E(Y5U) Within±20% SL Within±10% Char. Specifications B(Y5P) 5.0% max.	The capacitor should be subjected to 100 temperature cycles, e^{i} <pre></pre>		
		I.R. Dielectric strength	E(Y5U) 7.5% max. Q≥275+5/2C SL 2(C<30pF) Q≥350 (C≥30pF) 3000MΩ min. Per Item 3	Pre-treatment: Capacitor shall be stored at 125+2°C for 1hour then placed at * room condition for 24+2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at * room		

^{* &}quot;room condition" temperature: 15~35°C, humidity: 45~75%, atmospheric pressure: 86~106kPa

^{* &}quot;C" expresses nominal capacitance value (pF).

8. Packing Baggage:

8.1 Packing size:

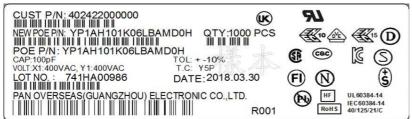


8.2 Packing quantity:

Packing type	The code of 14th to15th in SAP P/N	MPQ (Kpcs/Box)
Taning	AM	0.5
Taping	AS	1

Packing type	Lead length	The code of 14th to15th in SAP P/N	MPQ		
r acking type	Lead length	The code of 14th to 15th in SAF F/N	Kpcs / Bag	Kpcs / Box	
Long lead (L≧20mm) Bulk		05~12	0.5	1.5	
Bulk	Short lead (L < 20mm)	05~12	0.5	2	

8.3 Label samples:





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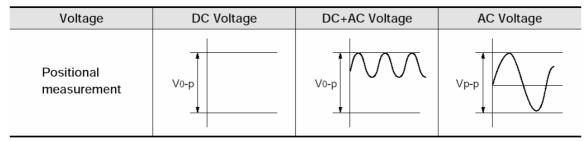
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9. Caution:

9.1 Operating voltage

When DC-rated capacitors are to be used in AC or ripple current circuits, be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range.

When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing these irregular voltage.



9.2 Operating temperature and self-generated heat

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

9.3 Test condition for withstanding voltage

(1) Test equipment

Test equipment for AC withstanding voltage should be used with the performance of the wave similar to 50/60 Hz sine wave.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

(2) Voltage applied method

When the withstanding voltage is applied, capacitor's lead or terminal should be firmly connected to the out-put of the withstanding voltage test equipment, and then the voltage should be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross.

At the end of the test time, the test voltage should be reduced to near zero, and then capacitor's lead or terminal should be taken off the out-put of the

with standing voltage test equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused. *ZERO CROSS is the point where voltage sine wave pass 0V.

0V Voltage sine wave

- See the right figure -

(3) Applied voltage

The voltages of Table shall be applied between the respective measuring points of 1 min for qualification approval and periodic testing and for a period of not less than 1 s for lot-by-lot quality conformance testing, a voltage proof test such as Test C shall be carried out only for qualification approval tests and periodic tests;

Attention is drawn to the fact that repetition of the voltage proof test by the user may damage the capacitor. If repetition of the voltage proof test is made by the user, the applied voltage should not be greater than 66 % of the test voltage specified in Table .



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Table -Voltage proof

Class	Range of rated voltages	Test A	Test B or Test C
X1	≤1 000 V	4,3 <i>U</i> R (d.c.) c	2 $U_{\rm R}$ + 1 500 V (a.c.) with a minimum of 2 000 V (a.c.) $_{\rm a}$
Y1	≤500 V	4 000 V (a.c.)	4 000 V (a.c.)

For Delta and T-connected capacitor units according to Figures 5b and 5c, the test voltage for terminals to case shall be the appropriate test voltage for the Y-capacitors.

 $_{
m b}$ The $U_{
m R}$ in this d.c. test is the rated a.c.voltage value.

Note:

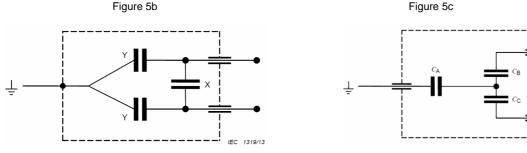
Test A - Between terminations

Test B - Internal insulation

Test C – External insulation (applicable only to insulated capacitors in nonmetallic case or in insulated metal case)

Figure 5b - Delta by-pass capacitor (in metallic housing)

Figure 5c – Example of a T-connected by-pass capacitor (in non-metallic housing)



^{*}For capacitors with non-metallic housings, the earth connection is brought out as a separate termination as is shown in Figure 5c.

9.4 Fail-Safe

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9.5 Vibration and impact

Do not expose a capacitor or its leads to excessive shock or vibration during use.

9.6 Soldering

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip: 400°C max.

Soldering iron wattage: 50W max.

Soldering time: 3.5s max.

9.7 Bonding, resin molding and coating

In case of bonding, molding or coating this product, verify that these processes do not affect the quality of capacitor by testing the performance of the bonded, molded or coated product in the intended equipment.

In case of the amount of applications, dryness / hardening conditions of adhesives and molding resins containing organic solvents (ethyl acetate, methyl ethyl ketone, toluene, etc.) are unsuitable, the outer coating resin of a capacitor is damaged by the organic solvents and it may result, worst case, in a short circuit.

The variation in thickness of adhesive, molding resin or coating may cause a outer coating resin cracking and/or ceramic element cracking of a capacitor in a temperature cycling.

9.8 Treatment after bonding, resin molding and coating

When the outer coating is hot (over 100 °C) after soldering, it becomes soft and fragile.

So please be careful not to give it mechanical stress.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.

9.9 Operating and storage environment

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 °C and 15 to 85%.

Use capacitors within 6 months after delivered. Check the solderability after 6 months or more.

9.10 Limitation of applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- 1. Aircraft equipment
- 2. Aerospace equipment
- 3. Undersea equipment
- 4. Power plant control equipment
- 5. Medical equipment
- 6. Transportation equipment (vehicles, trains, ships, etc.)
- 7. Traffic signal equipment
- 8. Disaster prevention / crime prevention equipment
- 9. Data-processing equipment exerting influence on public
- 10. Application of similar complexity and/or reliability requirements to the applications listed in the above.

10. Notices:

10.1 Cleaning (ultrasonic cleaning):

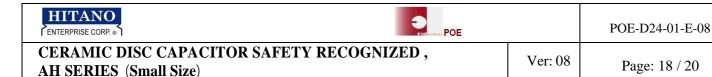
To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity: Output of 20 watts per liter or less.

Rinsing time: 5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.



10.2 List of substances that affect the insulation strength of coating:

Epoxy resin solvent

	Category	Model			
	Ketone	Acetone	Butanone	Cyclohexanone	
	Esters	Ethyl acetate	Dibutyl phthalate		
Cł	nlorinated hydrocarbons	Dichloromethane			

Epoxy resin thinner

Category		Me	odel
		HK-66 (Alkyl glycidyl ether)	
Reactive diluentactivated thinner		501 (Butyl glycidyl ether)	
	Simple function group	690 (Phenyl Glycidyl Eth	er)
		AGE (C12-14Aliphatic Po	olyalcohol Glycidyl Ether)
		692 (Benzyl Glycidyl Eth	er)
		D-678 (Neopentyl glycol diglycidyl ether)	
		622 (1,4-Butanediol diglycidyl ether)	
	Two functional groups	669 (Ethylene glycol diglycidyl ether)	
	Two fullctional groups	X-632 (Polypropylene glycol diglycidyl ether)	
		X-652 (1,6-Hexadiol diglycidyl ether)	
		D-691Epoxypropane o-methylphenyl ether	
		Anhydrous ethanol	Toluene
		Ethyl acetate	Dimethylbenzene
Non-activated thinner		Dimethyl formamide	Butyl acetate
		Acetone	Styrene
		Polyol	Benzyl alcohol

Note: The above substances should not contact the coating of the product body, otherwise it will affect the insulation strength of the product

10.3 Capacitance change of capacitors

Class 1 capacitors

Capacitance might change a little depending on a surrounding temperature or an applied voltage.

Please contact us if you use for the strict time constant circuit.

Class 2 capacitors

Class 2 capacitors like temperature characteristic B, E have an aging characteristic, whereby the capacitor continually decreases its capacitance slightly if the capacitor leaves for a long time. Moreover, capacitance might change greatly depending on a surrounding temperature or an applied voltage. So, it is not likely to be able to use for the time constant circuit.

Please contact us if you need a detail information.

10.4 Performance check by equipment

Before using a capacitor, check that there is no problem in the equipment's performance and the specifications.

Generally speaking, CLASS 2 ceramic capacitors have voltage dependence characteristics and temperature dependence characteristics in capacitance. So, the capacitance value may change depending on the operating condition in a equipment. Therefore, be sure to confirm the apparatus performance of receiving influence in a capacitance value change of a capacitor, such as leakage current and noise suppression characteristic.

Moreover, check the surge-proof ability of a capacitor in the equipment, if needed, because the surge voltage may exceed specific value by the inductance of the circuit.

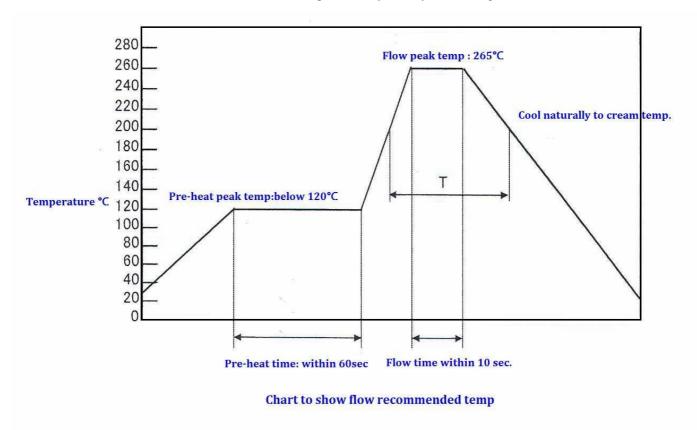
11. Note

- 11.1 Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- 11.2 You are requested not to use our product deviating from this specification.
- 11.3 Do not use these products in any Automotive Power train or Safety equipment including Battery charger for Electric Vehicles and Plug-in Hybrid.

12. Soldering Recommendation :

12.1 Wave Soldering Profile:

- Temperature conditions of the flow is recommended as shown in the chart
- Must implement the pre-heat
- Maximum peak flow temperature is recommended 265°C
- Time "T" implement in the chart recommended within 20 sec. it temperature exceed 200°C
- Take care with the flow solder not to touch the capacitor body directly at mounting



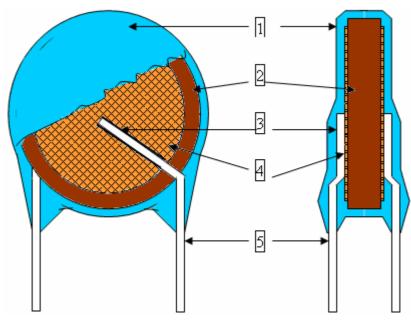
12.2 Recommended Reworking Conditions with Soldering Iron:

- Temperature of iron-tip: 400 degrees C. max.
- Soldering iron wattage: 50W max.
- Soldering time: 3.5 sec. max.
- Distance from coating body: 2 mm (min.)

12.3 Reflow-Soldering: Lead Ceramic Cap. should not be soldered by reflow-soldering.



13. Drawing of internal structure and material list:



Remarks:

No.	Part name	Material	Model/Type	Component
1	Insulation Coating	Epoxy polymer	1.EF-150 2.ECP-357 3.PCE-300	Pyromellitic dianhydride15、Silica20、 Resins (Epoxy)65 (Blue / UL 94 V-0)
2	Dielectric Element	Ceramic	SL/Y5P/Y5U	SL: SrCO3/TiO2/Bi2O3/CaCO3 Y5P: BaTiO3/Bi2O3/SnO2/CeO2 Y5U: BaTiO3/ZrO2/ CaCO3
3	Solder	Tin-Cu	Sn-Cu solder	Confidentiality
4	Electrodes	Cu	Confidentiality	Confidentiality
5	Leads wire*	Tinned copper clad steel wire	0.55+0.1/-0.05mm	Sn2.5 [Surface plating: Sn 100%(3~7μm)], Cu5 & Fe92.5 [Substrate metal]

*Constituent structure chart of lead

